



The Carbon Border Adjustment Mechanism

**Guidance on How to Use the CBAM
Communication Template for Embedded
Emissions**

May 2024

Overview

- **Target groups:**

- Operators of installations producing CBAM goods – you should learn to fill the template
- Importers of CBAM goods – you should learn to use the results presented in the template
- Potential verifiers – you should learn the concepts around which you will have to establish your competence and verification processes
- Competent authorities in the EU – you should learn to interpret data presented using the template

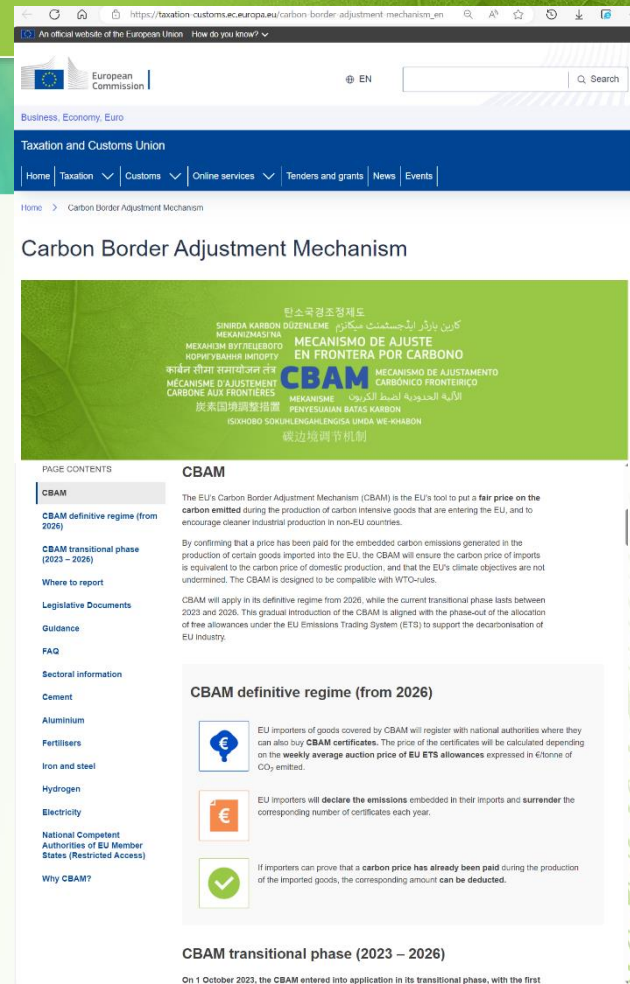
- **Content of the training:**

- Where to find information on the EU CBAM
- Guide to general features of the template
- Step-by-step data entry of two examples:
 - An integrated steel work with blast furnace, using the “bubble approach”
 - A production of high-alloy steel using several purchased precursors
- What data are required by the importer for the (quarterly) CBAM report

General information on the EU CBAM

Central access point is the **Commission's website**:
https://taxation-customs.ec.europa.eu/carbon-border-adjustment-mechanism_en

- Latest official **legislation**
- Link to the (Transitional) **CBAM Registry**
- **Guidance documents & communication template**
- Recorded **Webinars** and **eLearning** for the concerned industry sectors
- **Latest information** e.g. to deadline extensions for the CBAM reports, technical problems of the Registry, etc.
- **FAQs**



3

https://taxation-customs.ec.europa.eu/carbon-border-adjustment-mechanism_en

An official website of the European Union - How do you know?

European Commission

EN

Business, Economy, Euro

Taxation and Customs Union

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Home > Carbon Border Adjustment Mechanism

Carbon Border Adjustment Mechanism

탄소국경조정제도
SINIRDA KARBON DÜZENLEME
MEKANİZMASI
MEKANIZMASI
MECANISMO DE AJUSTE EN FRONTERA POR CARBONO
ਕਾਰਬਨ ਸੀਮਾ ਸਮਾਯੋਜਨ ਨਵ
MÉCANISME D'AJUSTEMENT CARBONÉ AUX FRONTIÈRES
MEKANISME
MECANISME DE AJUSTAMENTO CARBÓNICO FRONTEREIRO
الآلية الحدودية لضريبة الكربون
MEKANISME BARRAS KARBON
炭素国境調整装置
ISKHOBOD SOKULI
ENGLISH: LINDAK WEI-SHABON
碳边境调节机制

PAGE CONTENTS

- CBAM
- CBAM definitive regime (from 2026)
- CBAM transitional phase (2023 – 2026)
- Where to report
- Legislative Documents
- Guidance
- FAQ
- Sectoral information
- Cement
- Aluminium
- Fertilisers
- Iron and steel
- Hydrogen
- Electricity
- National Competent Authorities of EU Member States (Restricted Access)
- Why CBAM?



CBAM

The EU's Carbon Border Adjustment Mechanism (CBAM) is the EU's tool to put a **fair price on the carbon emitted** during the production of carbon intensive goods that are entering the EU, and to encourage cleaner industrial production in non-EU countries.

By confirming that a price has been paid for the embedded carbon emissions generated in the production of certain goods imported into the EU, the CBAM will ensure the carbon price of imports is equivalent to the carbon price of domestic production, and that the EU's climate objectives are not undermined. The CBAM is designed to be compatible with WTO rules.

CBAM will apply in its definitive regime from 2026, while the current transitional phase lasts between 2023 and 2026. This gradual introduction of the CBAM is aligned with the phase-out of the allocation of free allowances under the EU Emissions Trading System (ETS) to support the decarbonisation of EU industry.

CBAM definitive regime (from 2026)

-  EU importers of goods covered by CBAM will register with national authorities where they can also buy CBAM certificates. The price of these certificates will be calculated depending on the weekly average auction price of EU ETS allowances expressed in Kilotonne of CO₂ emitted.
-  EU importers will **declare the emissions** embedded in their imports and **surrender** the corresponding number of certificates each year.
-  If importers can prove that a **carbon price has already been paid** during the production of the imported goods, the corresponding amount **can be deducted**.

CBAM transitional phase (2023 – 2026)

On 1 October 2023, the CBAM entered into application in its transitional phase, with the first

The Monitoring & Reporting Approach of the CBAM (1)

- **Step 1:** Define installation boundaries & boundaries of production processes
 - Optional: Monitor only those emissions that are related to CBAM products
 - Production process = system boundaries of the emissions that belong to each “aggregated goods category”
- **Step 2:** Monitor GHG emissions of the installation
 - Step 2a: Monitor electricity consumption of the installation for determining indirect emissions
- **Step 3:** Attribute the emissions to the relevant production processes
 - Where heat is not directly produced inside the production process, or where heat is exported from the process, the respective heat flows and associated emissions have to be taken into account
 - Where “waste gases” (like blast furnace gas) are imported to or exported from the production process, corrections to the emissions need to be applied
 - Indirect emissions from electricity use (or electricity export) need to be taken into account

The Monitoring & Reporting Approach of the CBAM (2)

- **Step 4:** Add embedded emissions from precursors to attributed emissions of the process
 - Take into account both purchased precursors and precursors produced in the same installation
- **Step 5:** Divide the attributed emissions of the process by its activity level (production output) – this results in the specific embedded emissions of the good (t CO₂e per t product)
- **Step 6 (optional):** Collect and report data on a carbon price already paid for (part of) the embedded emissions

Monitoring & Reporting – where to find information

Monitoring step	Template	Guidance
Step 1: Define installation boundaries & boundaries of production processes	Sheet A_InstData	Sections 6.1 to 6.4 of the operators' guidance
Step 2: Monitor GHG emissions of the installation	Sheets B_Emlnst and C_Emissions&Energy	Section 6.5 (direct emissions) 6.6 (indirect emissions)
Step 3: Attribute the emissions to the relevant production processes	Sheet D_Processes	Section 6.7
Step 4: Add embedded emissions from precursors to attributed emissions of the process	Sheet E_PurchPrec (only for purchased precursors)	Section 6.8.2
Step 5: specific embedded emissions of the good (t CO ₂ e per t product)	Summary_Processes Summary_Products	Section 6.8
Step 6 (optional): Provide information on carbon price paid	Summary_Products supported by sheet F_Tools	Section 6.10

Introduction to the Template's Features

The background of the slide features a large, semi-transparent image of industrial silos or storage tanks. The image is tinted with a blue color that matches the dark blue background of the slide. The silos are cylindrical and have various pipes, ladders, and structural elements attached to them. The sky in the background of the image is a pale blue with some light clouds.

Template: general features (1)

Yellow cells = data entry **mandatory**

Light yellow cells = data entry **optional**

ID	Aggregated goods category	Included goods categories listed under (a)						Name	Error message
		1	2	3	4	5	6		
P1	Crude steel	Only direct production							Incomplete!
P2									
P3									
P4									
P5									
P6									
P7									
P8									
P9									
P10									

Error messages

Error messages

Completeness check: **Missing! Please assign ALL relevant aggregated goods categories to a 'production process'.**

Green cells= formulae/results/outputs

Template: general features (2)

Calculation of the attributed emissions:

P1 - Crude steel

[Please click on this link for further guidance on how to complete this section.](#)

	Measurable	Waste gases	Indirect
(f) Please select which elements are applicable	FALSE	FALSE	TRUE

Based on your selection, related sections below might become irrelevant and greyed out below.

(g) Directly attributable emissions (tCO₂e)	Unit	Value
	tCO ₂ e	171 005

Conditionally “greyed out” based on entries under (f) (selecting FALSE)

(h) Import and export of measurable heat	Unit	Imported	Exported
i. Amount of net measurable heat	TJ		
ii. Emissions factor	tCO ₂ /TJ		

(i) Waste gases	Unit	Imported	Exported
i. Amount of waste gas	TJ		
ii. Emission factor	tCO ₂ /TJ		

(j) Indirect emissions from electricity consumption	Unit	Value
i. Electricity consumption	MWh	1 563 800
ii. Emission factor of the electricity	tCO ₂ /MWh	0,833
iii. Source of the emission factor	-	Mix

(k) Electricity exported from the production process	Unit	Value
i. Amounts exported	MWh	0
ii. Emission factor of the electricity	tCO ₂ /MWh	

Template: general features (3)

Hyperlinks

B	C	D	E	F	G	H	I	J	K	L	M	N	O
			Navigation Area:		Table of contents	Further Guidance	Summary Processes	Summary Products					
Production processes			EAF incl. continuous casting		P2 - Iron or steel products								

D. Sheet "D_Processes" - Production level and attributed emissions for SEE calculation

Data input for the determination of the specific embedded emissions

1 Production process 1: [EAF incl. continuous casting](#) **Crude steel**

[Please click on this link for further guidance on how to complete the table](#)

(a) Total production levels:

	Production route	Unit	Amounts	Completeness indicator
1	EAF incl. continuous casting Crude steel		0	green
2	EAF incl. continuous casting Crude steel	Electric arc furnace	2 284 000	green
3	EAF incl. continuous casting Crude steel	Other production routes	0	green
4	EAF incl. continuous casting Crude steel	Unknown production routes		white
5	n.a.			white

Completeness indicator:
green = entry required and completed

Completeness indicator:
red = entry required and not completed

Completeness indicator: white
 = entry not relevant

Template: general features (4)

Example data at top of some tables

B	C	D	E	F	G	H	I	J	K	L	M
Source streams			Navigation Area:		Table of contents		Further Guidance		Summary Processes		Summary P
					Source streams		PFC (perfluorocarbon)		Emission sources		

B. Sheet "B_Emlnst" - Installation's emission at source stream and emission source level

1 Source streams and emission sources

[Please click on this link for further guidance on how to complete this section.](#)

(a) Calculation based approaches: Source Streams (excluding PFC emissions)

#	Method	Source stream name	Activity data (AD)	AD Unit	Net calorific value (NCV)	NCV Unit	Emission factor (EF)	EF Unit	Carbon content	C-Content Unit	C
Ex.1	Combustion	Heavy fuel oil	252 000,00	t	45,00	GJ/t	73,00	tCO2/TJ			
Ex.2	Process Emissions	Raw meal for clinker	121 000,00	t		GJ/t	0,09	tCO2/t			
Ex.3	Mass balance	Steel	-1 808 226,00	t		GJ/t			0,00388	tC/t	

Structure of the template

- 0_Versions
 - a_Contents
 - b_Guidelines&Conditions
 - c_CodeLists
 - A_InstData
 - B_EmInst
 - C_Emissions&Energy
 - D_Processes
 - E_PurchPrec
 - F_Tools
 - G_FurtherGuidance
 - Summary_Processes
 - Summary_Products
 - Summary_Communication
- Information for users
- Sheets for necessary data inputs
- Calculation tools (optional)
- Detailed guidance for data inputs
- Calculation results
- Further input required on details of products sold
- Automatic copy of “Summary_Products” with English texts

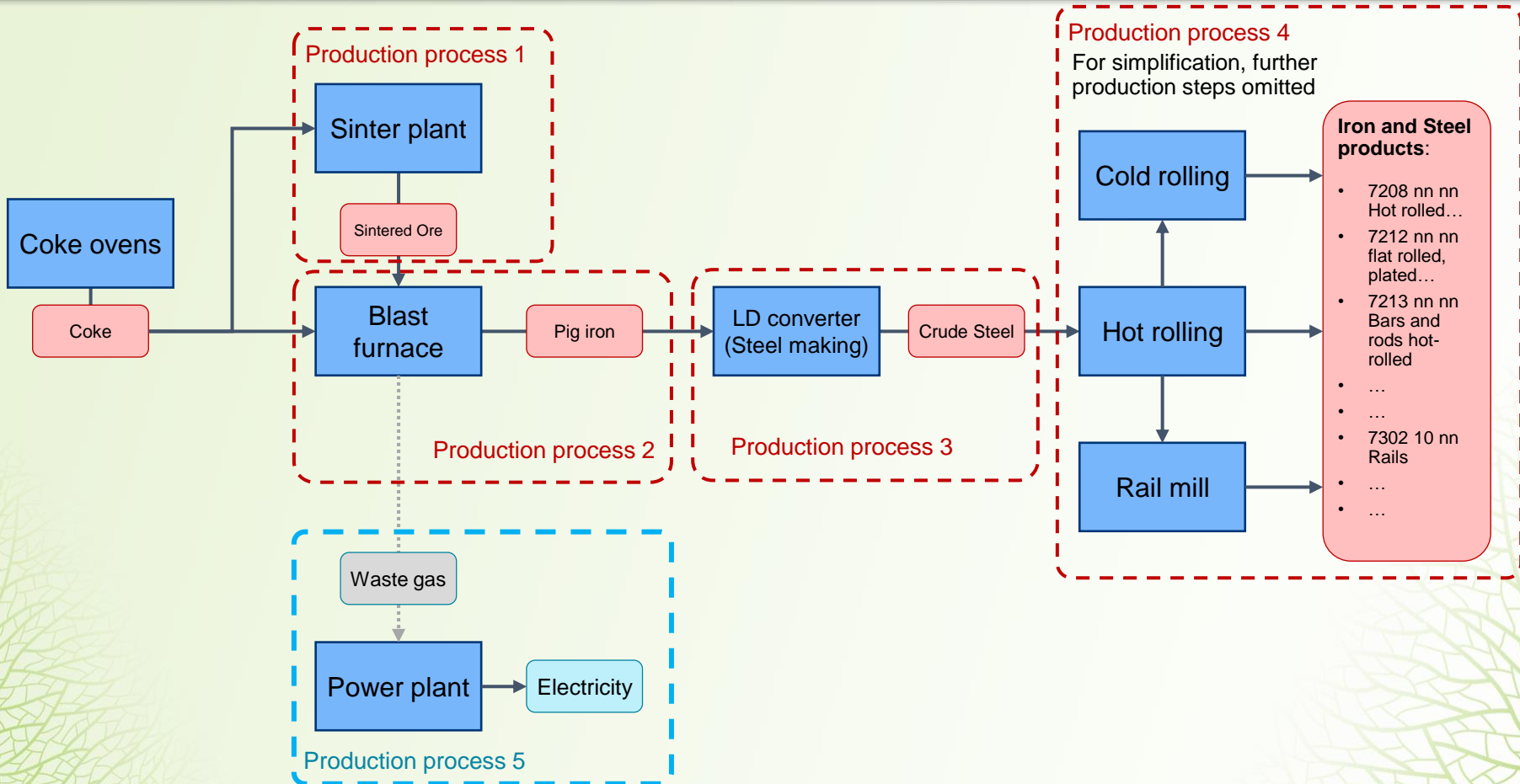
Example 1: Integrated Steel Work (Blast furnace)

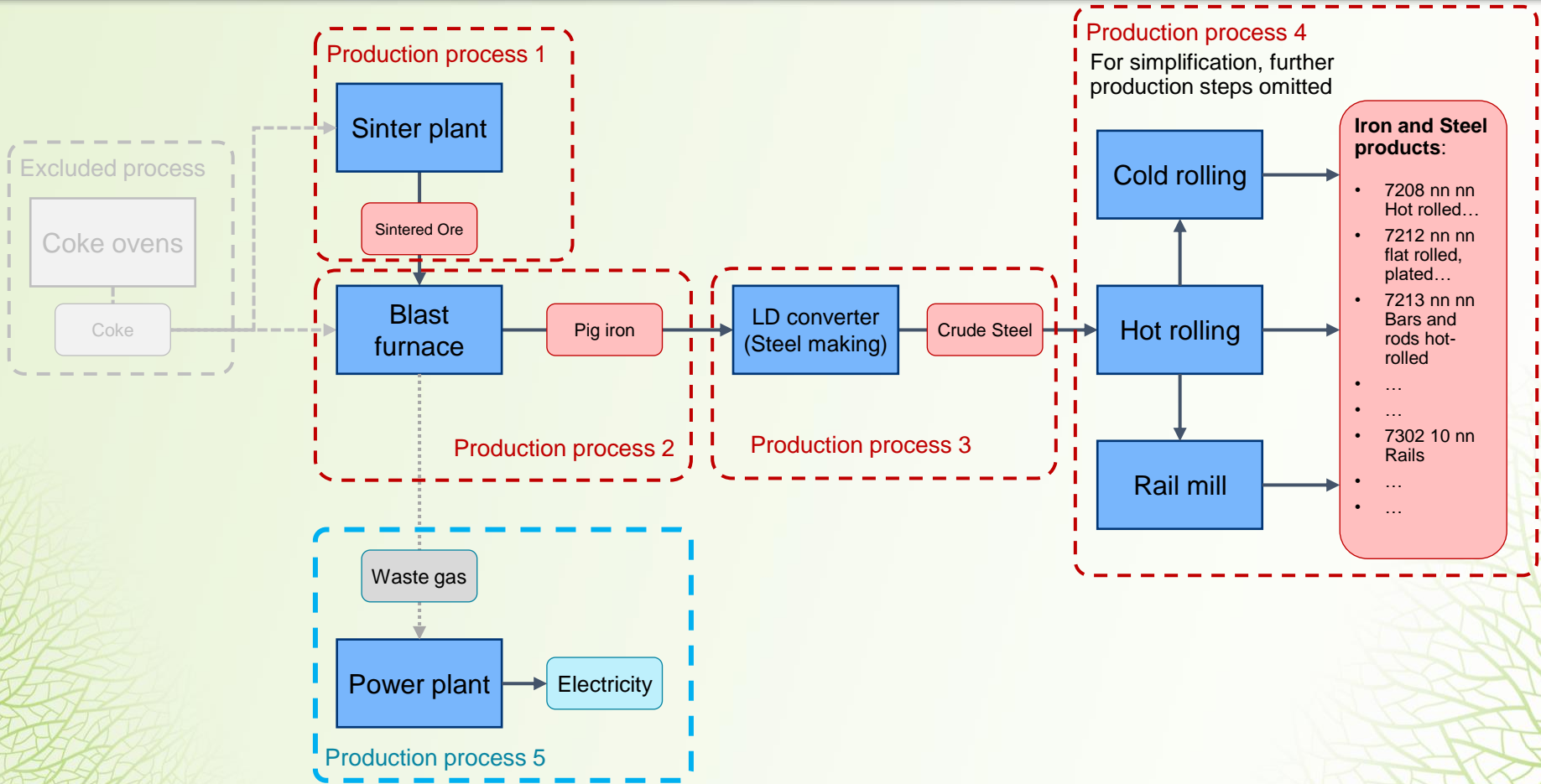


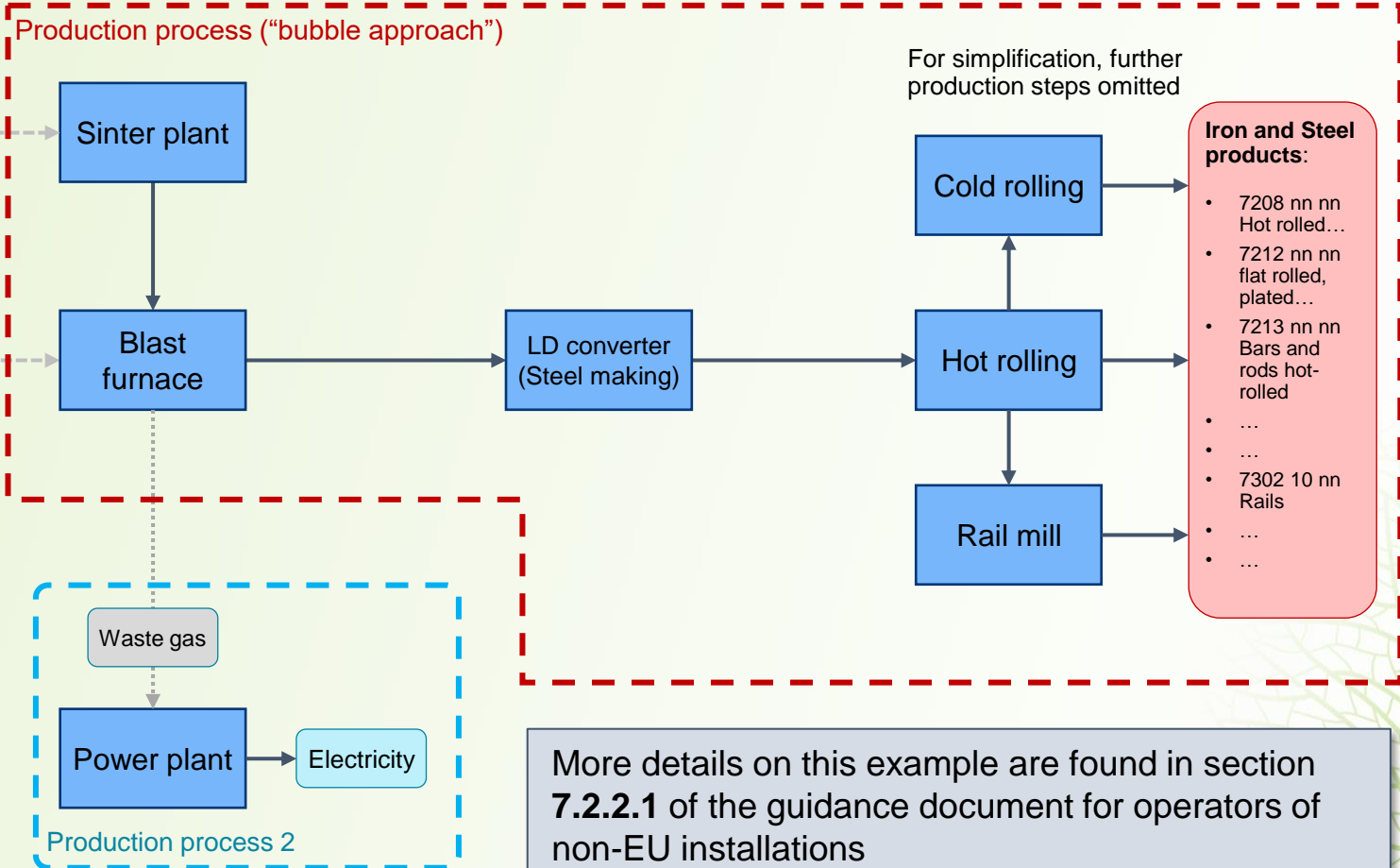
Example 1 – carbon steel, Blast furnace route

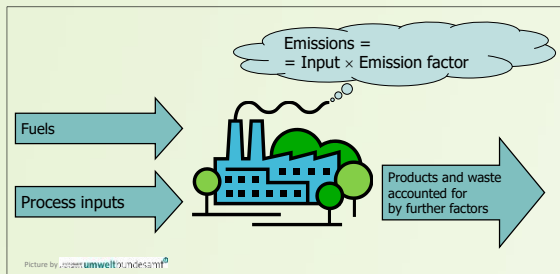
More details on this example are found in section 7.2.2.1 of the guidance document for operators of non-EU installations

- Production process units
 - Coke ovens
 - Sinter plant
 - Blast furnace
 - Basic oxygen steel making
 - Hot rolling, cold rolling → sheets
 - Rail mill → Railway rails
 - Power plant
- Products (CN codes):
 - 7208 nn nn – Flat hot rolled products
 - 7212 nn nn – Flat rolled, plated products
 - 7213 nn nn – Bars and rods hot-rolled
 - 7302 10 nn – Rails
 - ...
- Inputs:
 - Coking coal
 - Coke (partly purchased, partly produced onsite)
 - Plastic wastes
 - Iron ore (raw)
 - Natural gas
 - Steel scrap
 - Lime (calcined)
 - Various other inputs (graphite, CaC_2 , light fuel oil, waste oils, etc.)
- Wastes & residues
 - Blast furnace slag, other slags, internal scrap









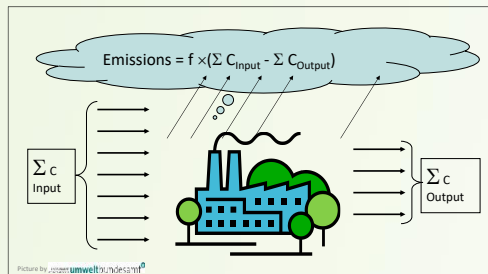
Standard methodology

$$Em_i = AD_i \cdot EF_i \cdot OF_i$$

$$AD_i = FQ_i \cdot NCV_i$$

$$EF_i = EF_{pre,i} \cdot (1 - BF_i)$$

- Em_i ...Emissions [t CO₂] caused by fuel i
- EF_i ...Emission factor [t CO₂ / TJ] of fuel i
- AD_i ...Activity data [TJ] of fuel i
- FQ_i ... Fuel quantity consumed [t or m³] of fuel i
- NCV_i ... Net Calorific Value (lower heating value) [TJ/t or TJ/m³] of fuel i
- OF_i ...Oxidation factor (dimensionless) of fuel i
- $EF_{pre,i}$... preliminary emission factor of fuel i (i.e. emission factor assuming the total fuel is fossil)
- BF_i ... Biomass Fraction (dimensionless) of fuel i



Mass balance

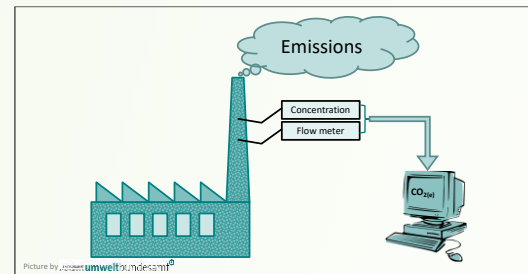
$$Em_k = f \cdot AD_k \cdot CC_k$$

$$CC_k = EF_k \cdot NCV_k / f$$

- AD_k ...Activity data [t of material k] of material k ; for outputs, AD_k is negative
- f ...ratio of molar mass of CO₂ to C: $f = 3.664 \text{ t CO}_2/\text{t C}$
- CC_k ...carbon content of material k (dimensionless and positive)

Notes:

- Special approach for PFCs (Annex III, section B.7) not shown here
- Wider flexibility rules: see section 6.9.4 of guidance document for operators

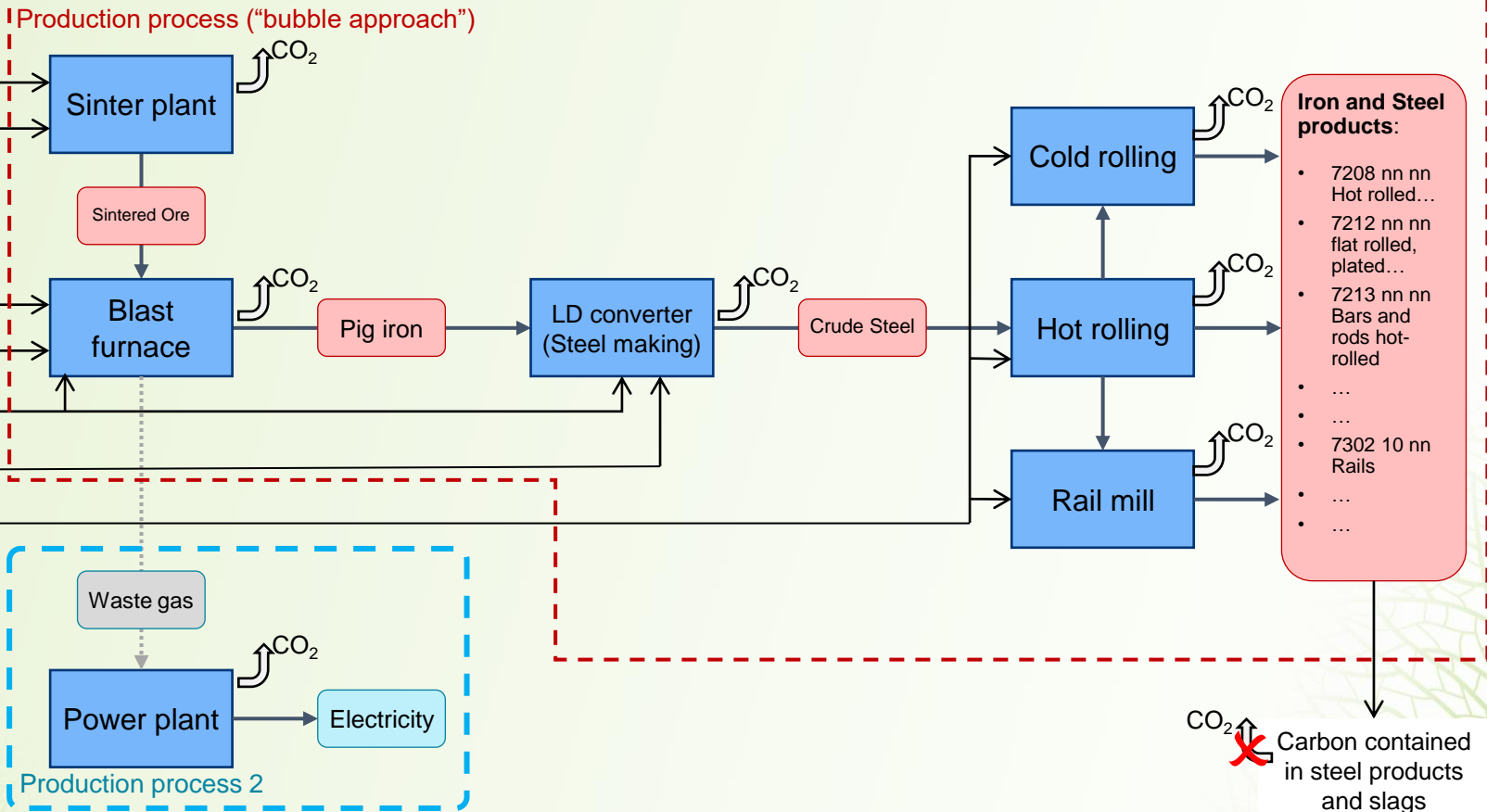


CEMS (continuous emissions monitoring systems)

$$Em = \sum_h (c_h \cdot \dot{V}_h)$$

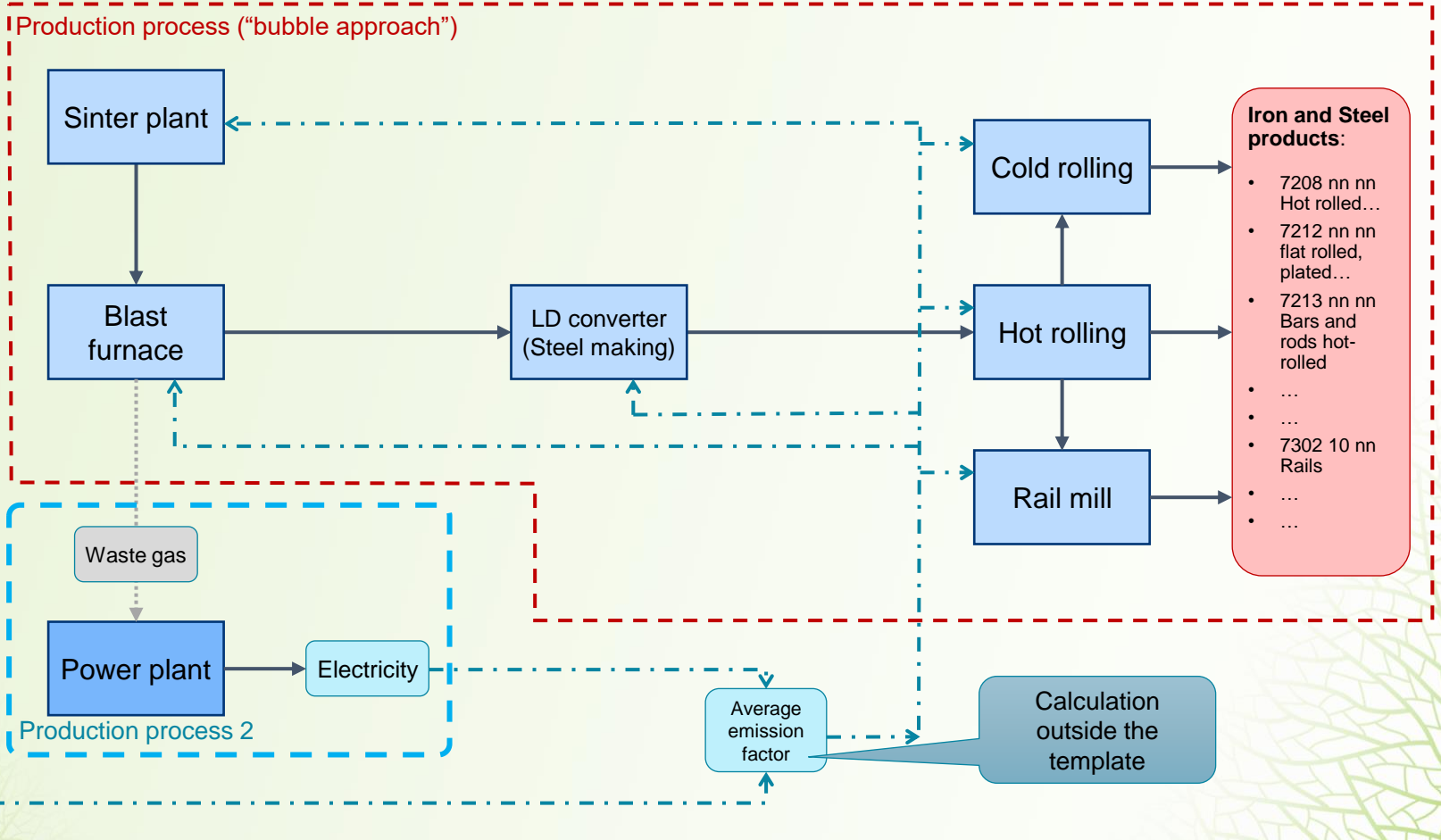
- h ...hour (or other interval)
- c_h ...hourly concentration
- \dot{V}_h ...hourly flue gas flow

To be summed up over the whole reporting period



Consumption levels	AD [tonnes]	CC	Bio fraction	Emiss. (t CO ₂)	Assumptions/ comments
Coke fines	50.000	88,0%		161.216,0	
Iron ores	5.600.000	0,023%		4.719,2	
Coke	2.200.000	88,0%		7.093.504,0	
Plastic wastes	70.000	68,4%	16%	147.270,8	biomass CO ₂ = 28.052 t CO ₂
Scrap (external)	800.000	0,210%		6.155,5	
Scrap (internal)	200.000	0,180%		1.319,0	
Lime calcined	280.000	0,273%		2.800,0	
Natural gas	170.000	75,0%		467.160,0	
Other inputs	40.000	10,0%		14.656,0	
Sum				7.898.800,6	
Carbon in outputs	AD	CC		Em (negative)	
Steel	-4.800.000	0,180%		-31.657	0,18% C content on average
Slags	-1.000.000	0,030%		-1.099	250kg/t hot metal
Sum				-32.756,2	
Total direct emissions of the installation				7.866.044	t CO₂ / year

Note: Throughout the presentation, comma: , 1000 delimiter: .



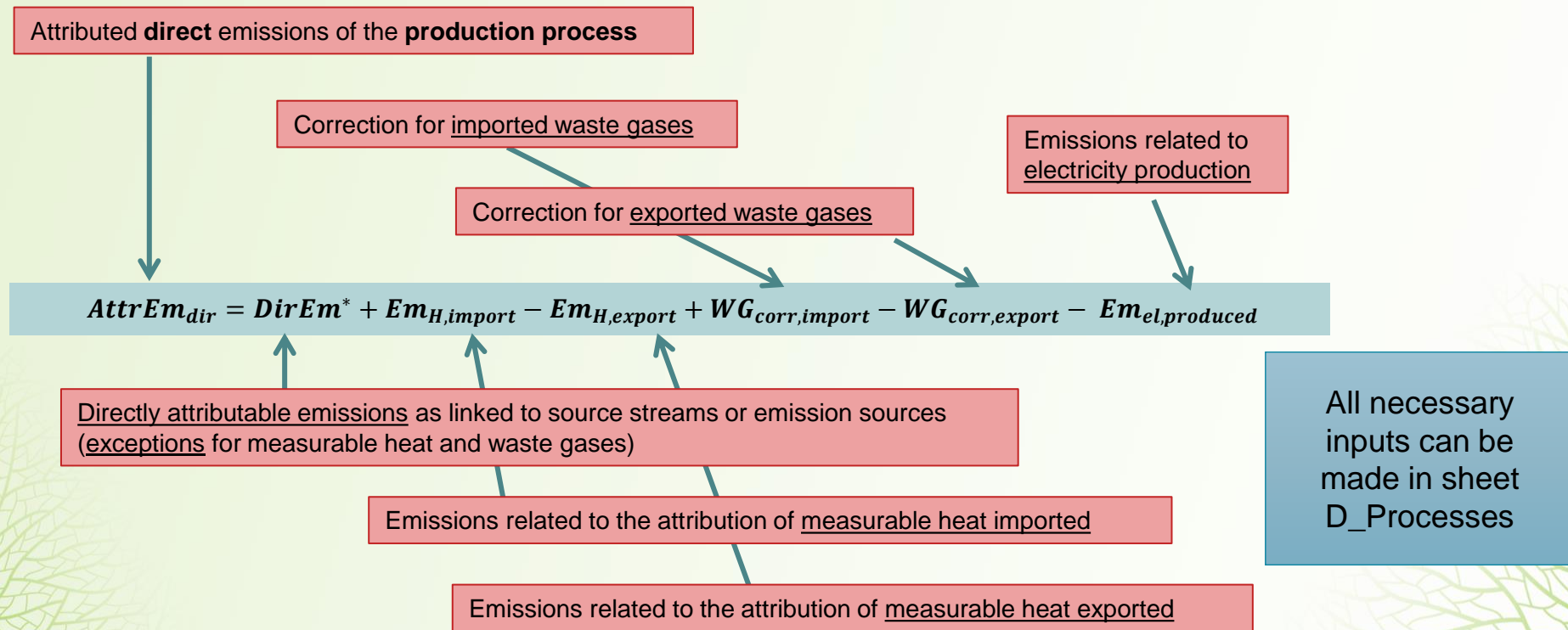
Purchased electricity

Practical demonstration

- Finalisation of installation-level emissions data
- Sheet **C_Emissions&Energy**
- For calculation of the emission factor for electricity and of indirect emissions in this example, see section 7.2.2.1 of the guidance document for operators

B	C	D	E	F	G	H	I	J	K	L	M	N	O
			Navigation Area:		Table of contents	Further Guidance	Summary Processes	Summary Products					
					Fuel balance	GHG balance & data quality							
1 Fuel balance													
Please enter in the table below the amount of energy consumed for each use type:													
<ul style="list-style-type: none"> - Fuel input to all CBAM production processes (including precursors produced within the installation), either directly or via the production of measurable heat (e.g. steam) with the exception of fuel for electricity. - Fuel input for electricity production - Fuel input to all non-CBAM production processes, either directly or via the production of measurable heat (e.g. steam). 													
Fuel balance:			Unit	Total fuel input	Direct fuel for CBAM goods	Fuel for electricity	Direct fuel for non-CBAM goods	Rest					
i. from sheet "B_Eminst"			TJ										
ii. manual entries			TJ										
iii. Results:			TJ										
2 Greenhouse gas emissions balance & information on data quality													
(a) GHG balance by type of GHG													
Values below are taken automatically from entries in sheet "B_Eminst". If entries made in that sheet are incomplete, please enter the total emissions figures manually under ii. to override automatic results displayed under i.													
The entry of total indirect emissions must always be entered manually.													
Installation level data:			Unit	Total CO2 emissions	Biomass emissions	Total N2O emissions	Total PFC emissions	Total direct emissions	Total indirect emissions	Total emissions			
i. from sheet "B_Eminst"			tCO2e										
ii. manual entries			tCO2e										
iii. Results:			tCO2e										
(b) GHG balance by type of monitoring methodology													
Values below are taken automatically from entries in sheet "B_Eminst" and point (a) above.													
			Unit	Calculation - based (excl. PFC)	Total PFC emissions	Measurement - based	Other						
Emissions			tCO2e										
(c) Information on the data quality and quality assurance													
General information on data quality:			Please select from the hierarchical order (descending order) in the drop-down list the predominant approach for determining the installation's direct emissions.										
Justification for use of default values (if appropriate justification for not achieving higher data quality):			If the predominant method was to use default values published by the European Commission, please select from the drop-down list the most appropriate justification for not achieving higher data quality.										
Information on quality assurance:			Please select from the hierarchical order (descending order) in the drop-down list the approach for quality assurance of emissions data.										
i. General information on data quality:													
ii. Justification for use of default values (if relevant):													
iii. Information on quality assurance:													

Attributed emissions of a production process (methodology)



- For complex goods, taking into account precursors:

Result is shown in sheet
Summary_Processes

$$SEE_g = \frac{AttrEm_g + EE_{InpMat}}{AL_g}$$

Input in sheet
D_Processes

and $EE_{InpMat} = \sum_{i=1}^n M_i \cdot SEE_i$

Input in sheet
D_Processes

Either input in sheet
E_PurchPrec or result
within template

- Where

- SEE* specific embedded emissions of good *g* or precursor *i*
- AttrEm_g* Attributed Emissions of the production process for goods *g*
- AL_g* Activity level of good *g* (amount of the goods *g* produced in the reporting period in that installation, referring to the whole aggregated goods category)
- EE_{InpMat}* Embedded direct or indirect emissions of all precursors consumed
- M_i* Mass of precursor *i* used in the production process yielding good *g*

Practical demonstration

- Sheet D_Processes

D. Sheet "D_Processes" - Production level and attributed emissions for SEE calculation

Data input for the determination of the specific embedded emissions

1 Production process 1:

[Please click on this link for further guidance on how to complete this section.](#)

(a) Total production levels:	Production route	Unit	Amounts
1			
2			
3			
4			
5			
6			
7			
8			
Total production within installation (= denominator for SEE calculation):			

(b) Production details

	Unit	Amounts
i. Produced for the market		
ii. Share of total under (a) produced for the market		
iii. Total production only for the market?		

(c) Consumed in other 'production processes' within the installation:

	Unit	Amounts
1		
2		
3		
4		
5		
6		
7		
8		
9		

(d) Consumed for non-CBAM goods within the installation:

(e) Control:

Calculation of the attributed emissions:

[Please click on this link for further guidance on how to complete this section.](#)

(f) Please select which elements are applicable	Measurable	Waste gases	Indirect
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Based on your selection, related sections below might become irrelevant and greyed out below.

(a) Directly attributable emissions (DirEm*)	Unit	Value
TCO2e		

(h) Import and export of measurable heat	Unit	Imported	Exported
i. Amount of net measurable heat	TJ		
ii. Emissions factor	TCO2/TJ		

(i) Waste gases	Unit	Imported	Exported
i. Amount of waste gas	TJ		
ii. Emission factor	TCO2/TJ		

(j) Indirect emissions from electricity consumption	Unit	Value
i. Electricity consumption	MWh	
ii. Emission factor of the electricity	TCO2/MWh	
iii. Source of the emission factor	-	

(k) Electricity exported from the production process	Unit	Value
i. Amounts exported	MWh	
ii. Emission factor of the electricity	TCO2/MWh	

Communication with reporting declarants		Table of contents						Further Guidance		Summary Processes		Summary Products																			
<p>This sheet summarizes the main information from sheets "Summary_Processes" and "Summary_Products" to be communicated to the reporting declarants importing the goods into the European Union. In contrast to previous sheets, the header and content of the tables will always be in English language in order to avoid translation problems with reporting declarants.</p>																															
Summary of the installation and production processes																															
1 Installation details																															
Parameter	Value	2. Summary of the production processes and production routes, where relevant						3. Summary of emissions by monitoring methodology and data quality																							
Name of the installation (English name)		Aggregate of good produced	Route 1	Route 2	Route 3	Route 4	Route 5	Route 6	Production process	Aggregate goods category	1	2	3	4	5	6	Calculation - based (exact PFC emissions) ICODE	Total PFC emissions ICODE	Measurement - based ICODE	Other ICODE											
Street Number																	Total direct emissions during reporting period														
Economic activity																	Total indirect emissions during reporting period														
Country																	Total emissions during reporting period														
URL/LOCUS																															
Coordinates of the main emission source (latitude)																															
Coordinates of the main emission source (longitude)																															
Reporting period start																															
Reporting period end																															
2 Summary of products																															
Production process from which the products arise	Type of aggregated good or precursor	CN Codes	CN Name	Product name (level for communication with reporting declarant, e.g. on invoices)	SEE (direct)	SEE (indirect)	SEE (total)	Unit	Share of emissions by default value	Source for electricity EF	Embedded electricity (MV/h)	The main reducing agent of the precursor, if known	Steel mill identification number	% Mn	% Cr	% Ni	% other alloys	% carbon	t scrap per t steel	% other materials	% pre-consumer scrap	t scrap per aluminium	% non-aluminium elements	Clinker factor	Calcined or not	Concentration, if hydrous solution	% nitric acid	% urea	% N contained	% N as ammonium (NH4-)	% N as nitrate (NO3-)

- **Summary_Communication:**
- Explain it's use – how to extract a copy for sending to importers or users of the goods as precursors

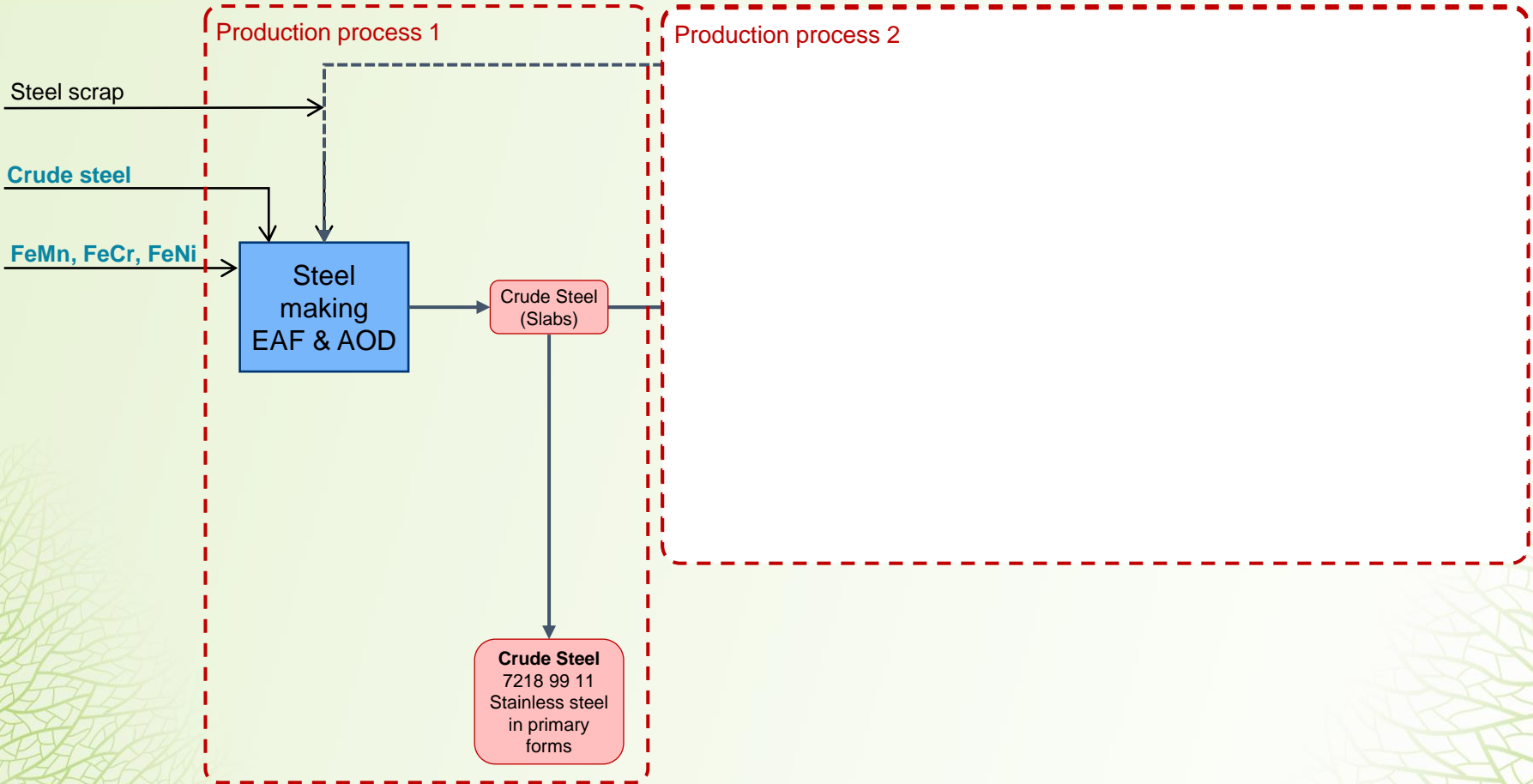
Example 2: EAF and Conversion to Iron and Steel Products

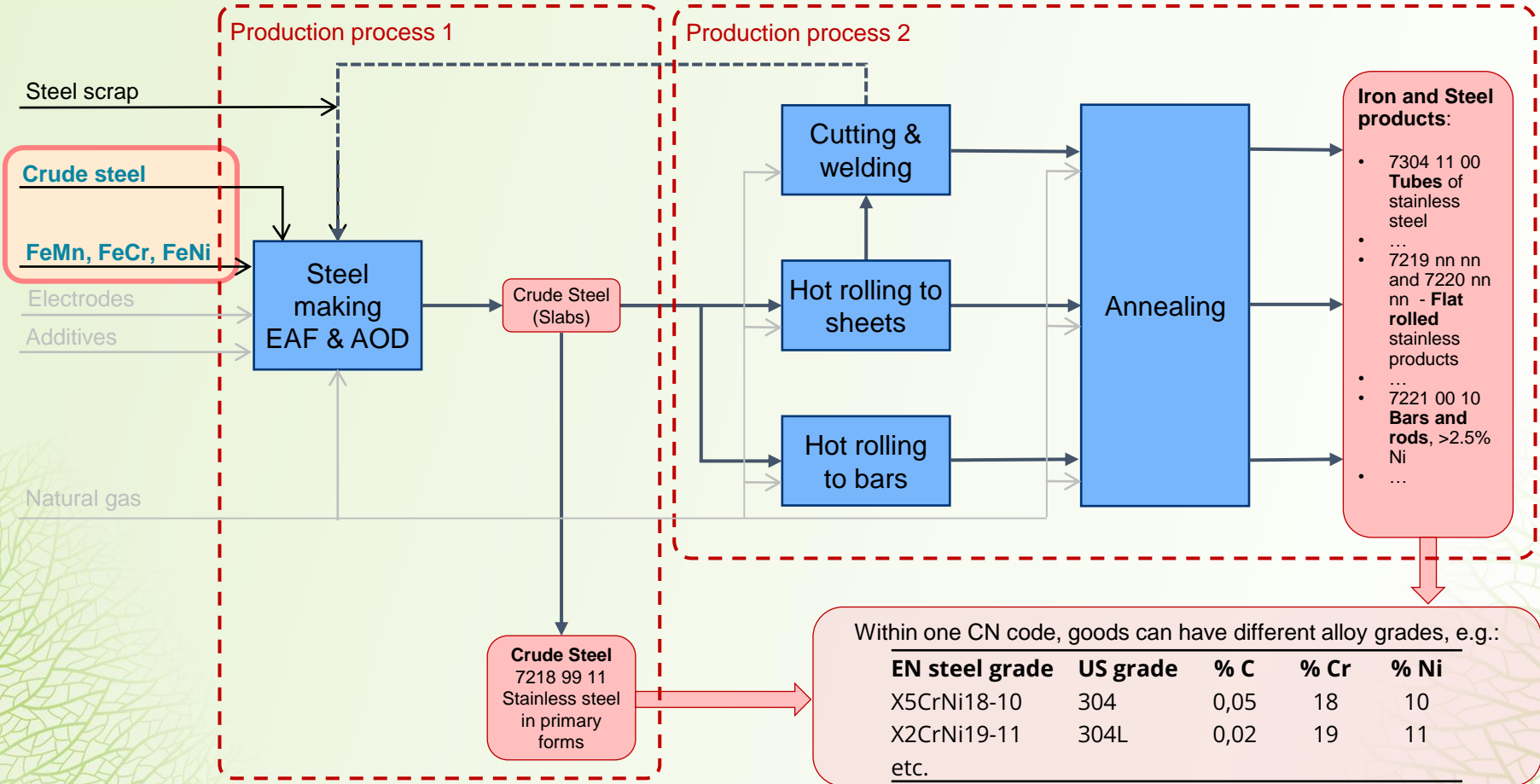


Example 2: High-alloy steel from Electric Arc Furnace (EAF) route

More details on this example are found in section 7.2.2.2 of the guidance document for operators of non-EU installations

- Products:
 - Slabs of certain alloy grades
 - Bars of certain alloy grades
 - Sheets of certain alloy grades
 - Pipes
 - Scrap (recycled internally)
- Production process units
 - EAF (Electric Arc Furnace) with AOD (Argon Oxygen Decarburisation)
 - Hot rolling, annealing → bars and sheets
 - Cutting, rolling, welding → Pipes
- Inputs:
 - Steel scrap (high-alloy)
 - Natural gas
 - Graphite electrodes
 - Various additives
- Precursors purchased
 - Crude steel (carbon steel)
 - FeNi
 - FeCr
 - FeMn





Practical demonstration

- Sheet **A_InstData** section 5
- Sheet **D_Processes**
- Sheet **E_PurchPrec**
- Demonstration of results in sheet **Summary_Processes**

E. Sheet "E_PurchPrec" - Purchased precursors for SEE calculation

[Please click on this link for further guidance on how to complete this section.](#)

Data input for the determination of the specific embedded emissions

1 Purchased precursor 1:

[Please click on this link for further guidance on how to complete this section.](#)

(a) Total purchased levels:	Production route	Unit	Amounts
1			
2			
3			
4			
5			
6			
7			
8			
Total purchase for possible consumption within installation:			

(b) Consumed in 'production processes' within the installation:	Unit	Amounts
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		

(c) Consumed for other purposes, e.g. sold or used for non-CBAM goods:

(d) Control:

Specific embedded emissions:

(e) Emissions embedded in this purchased precursor

[Please click on this link for further guidance on how to complete this section.](#)

Parameter:	Unit	Value	Source
i. Specific embedded direct emissions (SEE (direct))			
ii. Specific electricity consumption (for SEE (indirect))			
iii. Electricity emission factor (for SEE (indirect))			
iv. Specific embedded indirect emissions (SEE (indirect))			
v. Specific embedded indirect emissions (SEE (indirect))			

Closing Remarks



Where to find further information on CBAM?

Visit the **CBAM** webpage regularly – our one-stop shop

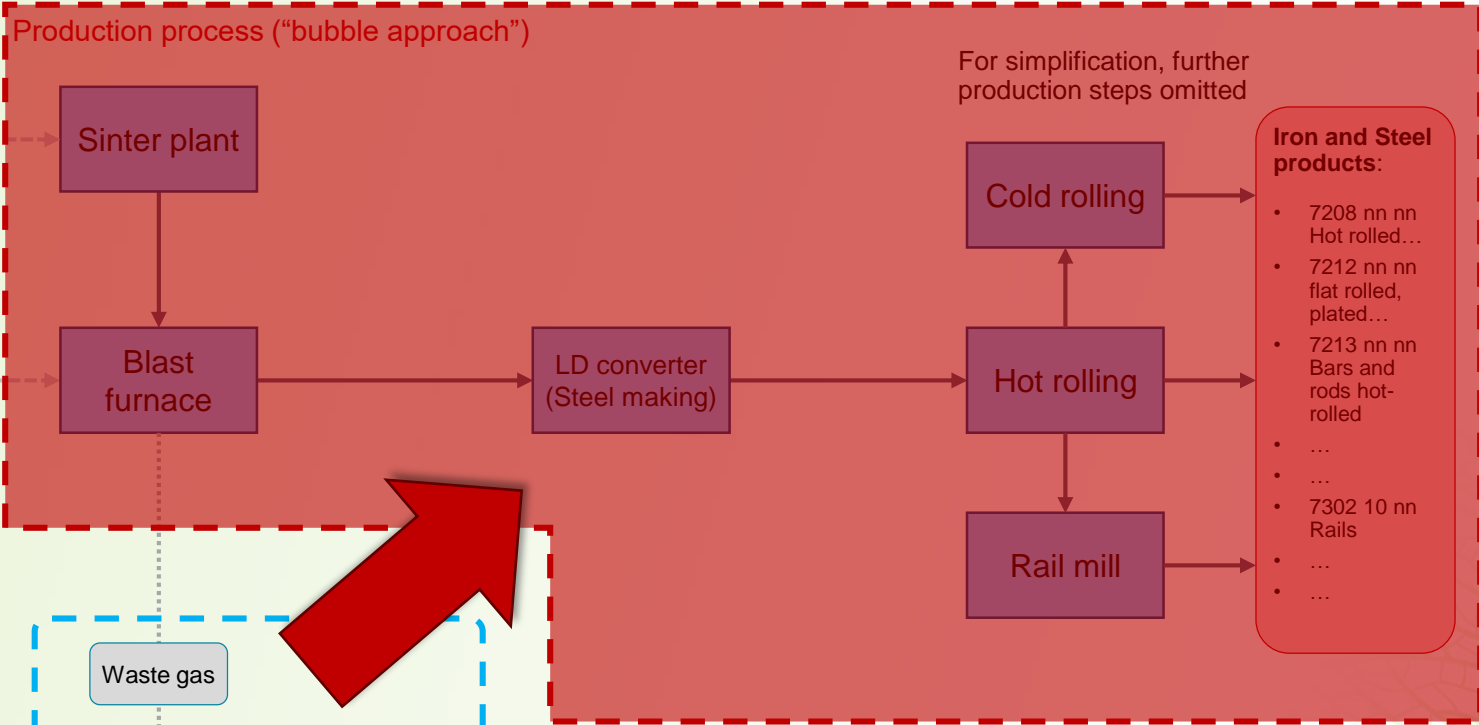
https://taxation-customs.ec.europa.eu/carbon-border-adjustment-mechanism_en

- Guidance document for operators of non-EU installations producing CBAM goods**, available in English, Spanish, German, French, Arabic, Hindi, Korean, and Turkish and will be available in Chinese, Italian, Polish and Ukrainian soon
- Communication template between importers and operators**
- Recording of this training session “**Guidance to the CBAM communication template for embedded emissions**”
- Recordings of dedicated webinars
- Link to our E-learning materials through the [Customs and Tax EU Learning portal](#)
- Q&A and factsheet

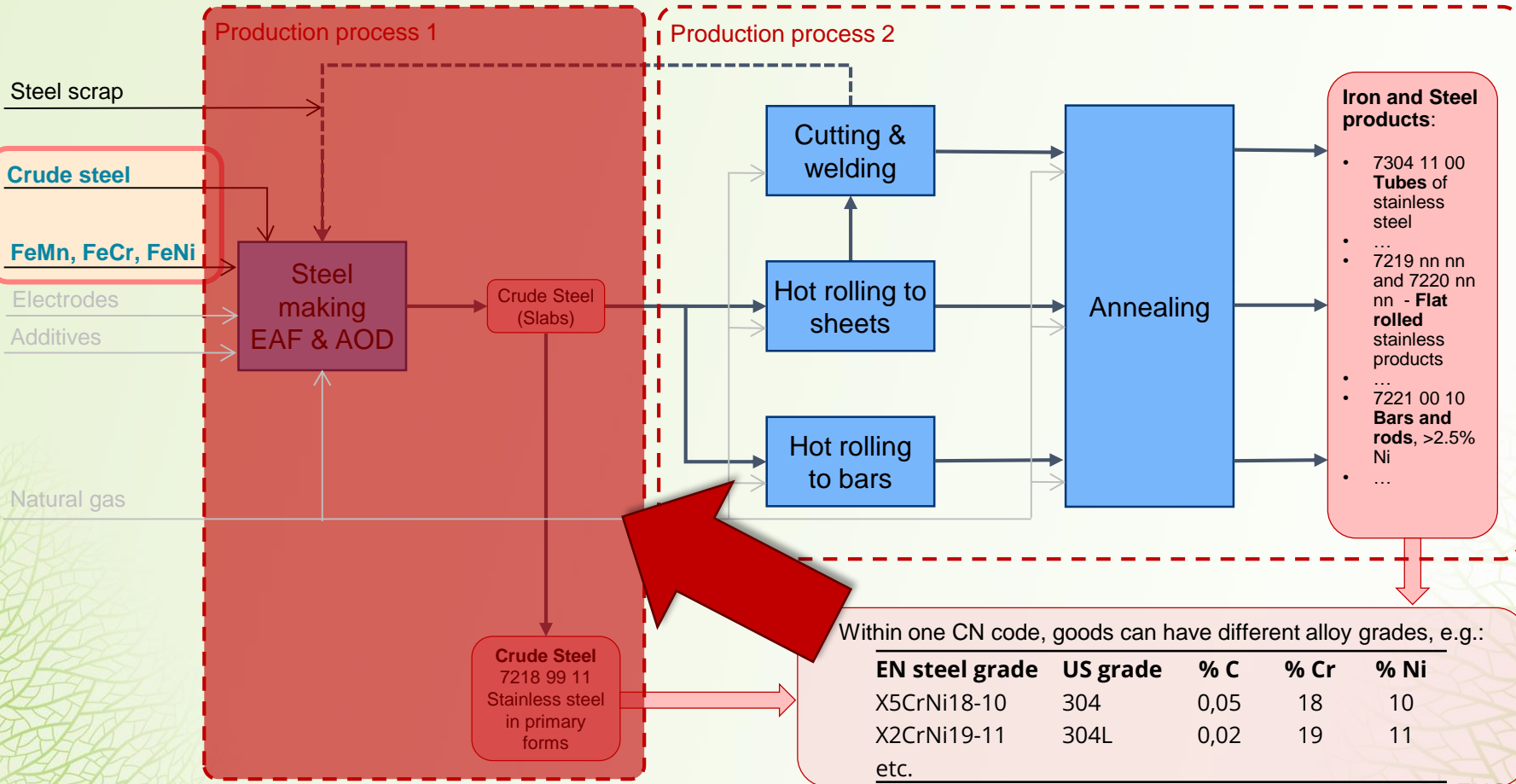
If you detect an error in the template, please send relevant observations to:

TAXUD-UNIT-C5-CBAM@ec.europa.eu

Detailed Flowchart Present in the Recording



More details on this example are found in section 7.2.2.1 of the guidance document for operators of non-EU installations



Crude Steel
7218 99 11
Stainless steel
in primary
forms

Within one CN code, goods can have different alloy grades, e.g.:

EN steel grade	US grade	% C	% Cr	% Ni
X5CrNi18-10	304	0,05	18	10
X2CrNi19-11	304L	0,02	19	11
etc.				

