



# The Carbon Border Adjustment Mechanism

Dear participants,  
Welcome to the webinar session on the

## **IRON & STEEL SECTOR**

Please be patient, the webinar will start at  
12:00 (CET).

# The Carbon Border Adjustment Mechanism (CBAM)

## Webinar session on the iron & steel sector

Please make sure that you appear in Zoom with your name and affiliation.

**If needed, rename yourself:**

- Click on the "Participants" icon in the Zoom toolbar.
- In the "Participants" window, next to your name click on "More" and choose "Rename".
- Enter a new name and click "Rename" to save it. You will see the new name showing in the "Participants" window.

Starting time: 12:00 (CET)

*12 October 2023*

# Housekeeping rules



- ✓ All participants are muted
- ✓ Webinar is being recorded and will be made public
- ✓ Video recording is not allowed
- ✓ Please write your questions in the chat – they will be answered at the end of the webinar
- ✓ A feedback survey will appear on your screen at the end of webinar
- ✓ The presentation will be uploaded on the [DG TAXUD CBAM](#) webpage, where you can also find additional materials.

# Zoom poll



## Question: Which entity defines you best?

- EU Member State
- EU Importers
- Non-EU country
- Non-EU producer
- Non-EU exporter
- International organisation
- NGO & think tank
- Law firm, consultancy
- Academia
- Other

# Webinar Agenda

- 1 CBAM general overview
- 2 Determination of embedded emissions in iron & steel sector
- 3 Overview of the actors in CBAM & reporting declarants
- 4 Submitting CBAM reports

# Carbon Border Adjustment Mechanism

## **1** CBAM general overview

# The aim of CBAM

**Prevents carbon leakage**  
to ensure effectiveness of  
EU climate policy

**Contributes to decarbonisation**  
globally and to reaching climate  
neutrality by 2050



Complements and  
reinforces the EU ETS

# Reporting obligations in the transitional phase

**October 2023 – December 2025**

## **CBAM report containing the following:**

- Total quantity of goods imported during the preceding quarter
- Total embedded direct and indirect emissions
- The carbon price due in the country of origin for the embedded emissions

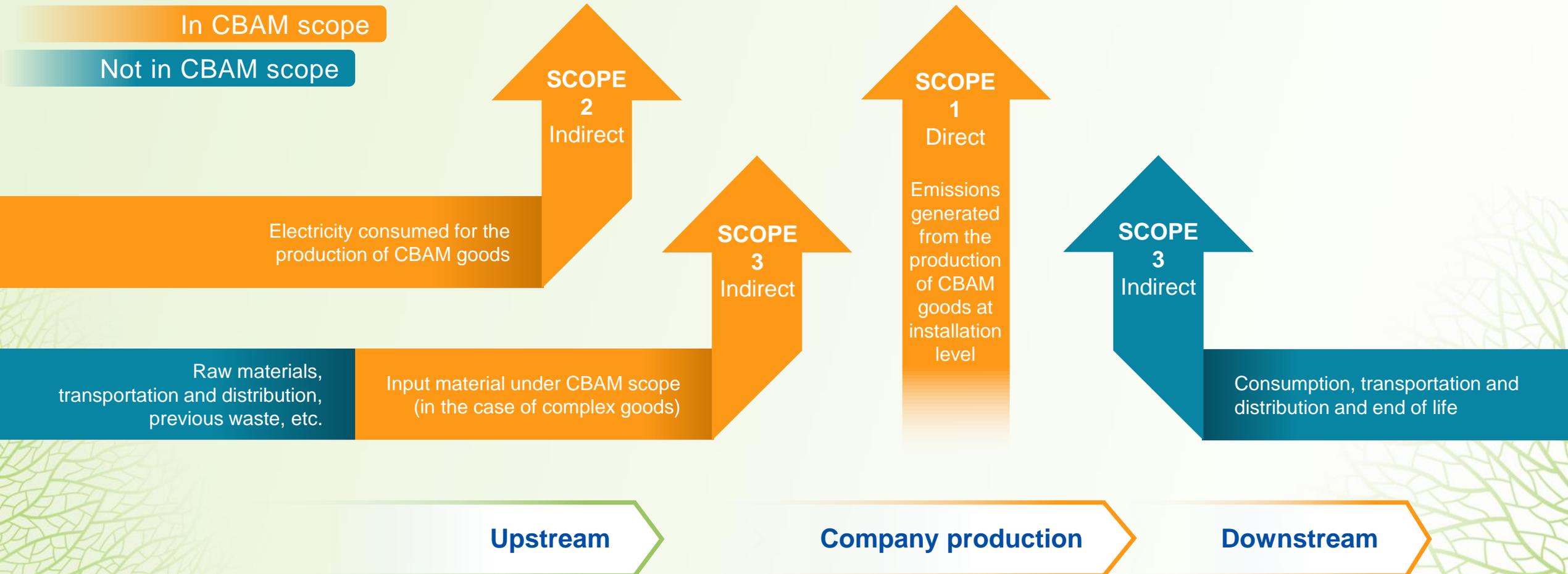
**Report to be submitted quarterly**

**No verification of emissions by  
EU-accredited verifier**



**No CBAM certificates**

# CBAM emissions during the transitional phase



# Carbon Border Adjustment Mechanism

## **2** Determination of embedded emissions: Iron & Steel

# Key Terms

## Simple goods

- goods produced from fuels and raw materials considered to have zero embedded emissions under CBAM

## Complex goods

- goods produced from other CBAM goods (either simple or other complex goods)

## Aggregated goods category

- group of CBAM goods with different CN codes but similar characteristics
- for each aggregated goods category and production route: provisions on system boundaries (inputs, outputs and corresponding emissions), emission monitoring and relevant precursors

## Production process

- chemical or physical processes carried out in parts of an installation to produce goods under an aggregated goods category and its specified system boundaries

## Production route

- specific technology used in a production process to produce goods

# CBAM goods in the Iron & Steel sector (2/2)

Aggregated goods category	Product CN Code	Description
<b>Iron or steel products</b>	Includes: 7205, 7208–7217, 7219–7223, 7225–7229, 7301–7311, 7318 and 7326	<div style="display: flex; flex-wrap: wrap;"> <div style="width: 33%;"> <p>7205 Granules and powders, of pig iron, spiegeleisen, iron or steel</p> <p>7208 Flat-rolled products of iron or non-alloy steel</p> <p>7209 Flat-rolled products of iron or non-alloy steel</p> <p>7210 Flat-rolled products of iron or non-alloy steel</p> <p>7211 Flat-rolled products of iron or non-alloy steel</p> <p>7212 Flat-rolled products of iron or non-alloy steel</p> <p>7213 Bars and rods, hot-rolled, in irregularly wound coils, of iron or non-alloy steel</p> <p>7214 Other bars and rods of iron or non-alloy steel</p> <p>7215 Other bars and rods of iron or non-alloy steel</p> <p>7216 Angles, shapes and sections of iron or non-alloy steel</p> <p>7217 Wire of iron or non-alloy steel</p> <p>7219 Flat-rolled products of stainless steel</p> </div> <div style="width: 33%;"> <p>7220 Flat-rolled products of stainless steel</p> <p>7221 Bars and rods, hot-rolled, in irregularly wound coils, of stainless steel</p> <p>7222 Other bars and rods of stainless steel; angles, shapes</p> <p>7223 Wire of stainless steel</p> <p>7225 Flat-rolled products of other alloy steel</p> <p>7226 Flat-rolled products of other alloy steel</p> <p>7227 Bars and rods, hot-rolled, in irregularly wound coils, of other alloy steel</p> <p>7228 Other bars and rods of other alloy steel; angles, shapes and sections, of other alloy steel</p> <p>7229 Wire of other alloy steel</p> <p>7301 Sheet piling of iron or steel,</p> <p>7302 Railway or tramway track construction material of iron or steel,</p> <p>7303 Tubes, pipes and hollow profiles, of cast iron</p> <p>7304 Tubes, pipes and hollow profiles, seamless, of iron or steel</p> </div> <div style="width: 33%;"> <p>7305 Other tubes and pipes (for example, welded, riveted or similarly closed)</p> <p>7306 Other tubes, pipes and hollow profiles</p> <p>7307 Tube or pipe fittings (for example, couplings, elbows, sleeves), of iron or steel</p> <p>7308 Structures (excluding prefabricated buildings of heading 9406) and parts of structures</p> <p>7309 Reservoirs, tanks, vats and similar containers for any material (other than compressed or liquefied gas)</p> <p>7310 Tanks, casks, drums, cans, boxes and similar containers</p> <p>7311 Containers for compressed or liquefied gas, of iron or steel</p> <p>7318 Screws, bolts, nuts, coach screws, screw hooks, rivets, cotters, cotter pins, washers</p> <p>7326 Other articles of iron or steel</p> </div> </div>

# CBAM goods in the Iron & Steel sector (1/2)

Aggregated goods category	Product CN Code	Description
<b>Sintered Ore</b>	2601 12 00	Agglomerated iron ores and concentrates, other than roasted iron pyrites
<b>Pig iron</b>	7201	Pig iron and spiegeleisen in pigs, blocks or other primary forms
	7205	Some products under 7205 (Granules and powders, of pig iron, spiegeleisen, iron, or steel)
<b>Ferro-alloy: FeMn</b>	7202 1	Ferro-manganese (FeMn)
<b>Ferro-alloy: FeCr</b>	7202 4	Ferro-chromium (FeCr)
<b>Ferro-alloy: FeNi</b>	7202 6	Ferro-nickel (FeNi)
<b>DRI</b>	7203	Ferrous products obtained by direct reduction of iron or and other spongy ferrous products
<b>Crude steel</b>	7206, 7207, 7218 and 7224	7206 Iron and non-alloy steel in ingots or other primary forms (excluding iron of heading 7203) 7207 Semi-finished products of iron or non-alloy steel 7218 Stainless steel in ingots or other primary forms 7224 Other alloy steel in ingots or other primary forms

# Steps to determine specific embedded emissions

**Step 1.** Define the system boundaries associated with the production processes

**Step 2.** Identify relevant parameters and methods, then carry out monitoring

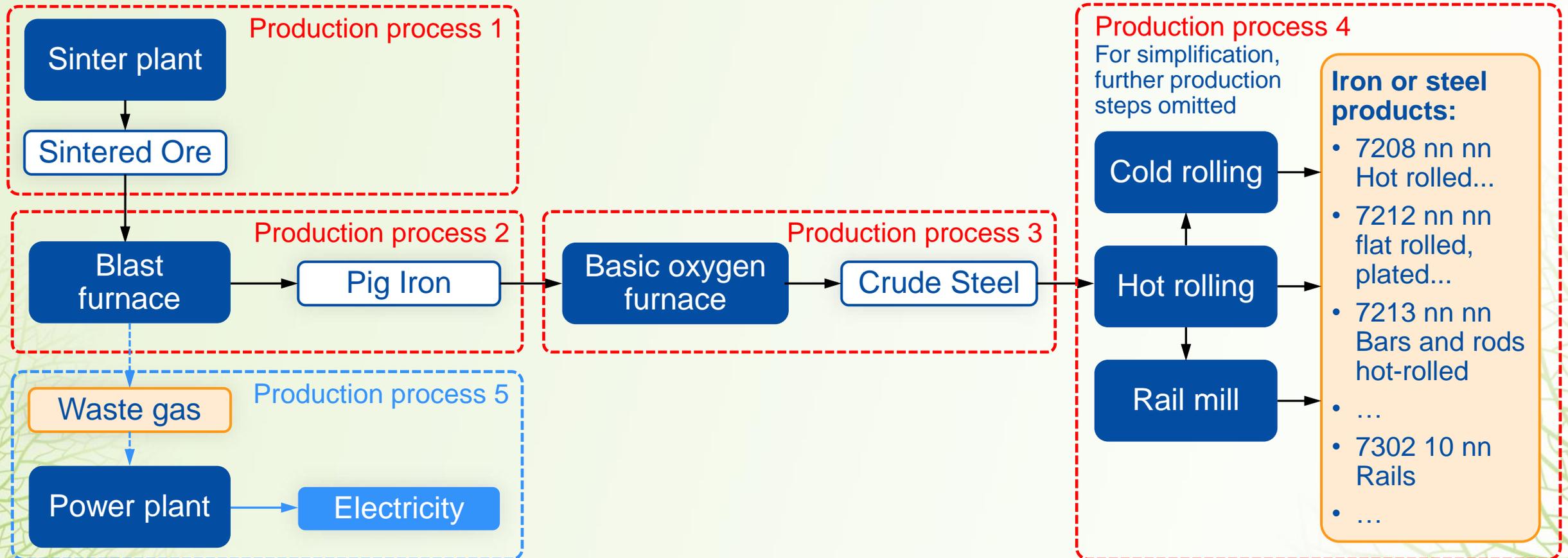
**Step 3.** Attribute emissions to production processes and then to goods

**Step 4.** Add the specific embedded emissions of relevant precursors

**Step 5.** Determine the specific embedded emissions of CBAM goods

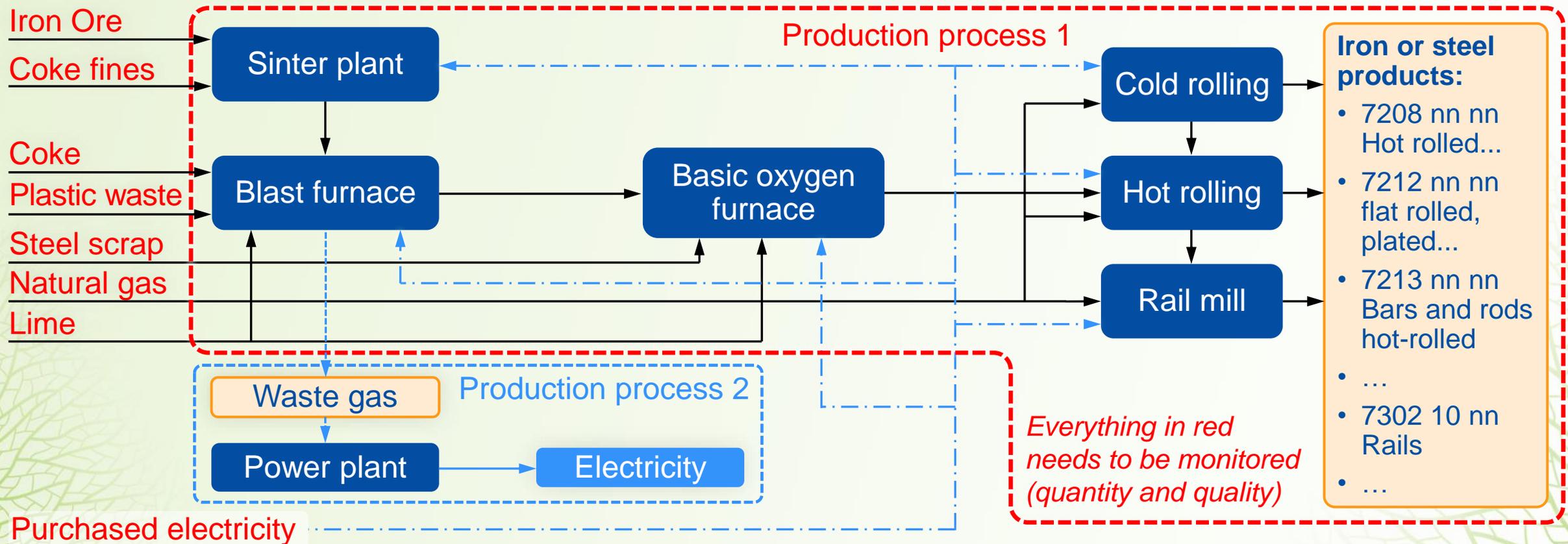
# Step 1: Define the system boundaries – Example (1/2)

Carbon steel production, blast furnace route – Definition of separate production processes



# Step 1: Define the system boundaries – Example (2/2)

Carbon steel production, blast furnace route – ‘Bubble approach’



## Step 2: Monitoring – General

### Direct emissions from fuels and materials

- Standard method, mass balance, continuous emissions monitoring

### Direct emissions related to heat flows, if relevant

- Determine heat flows
- Emissions = heat flow × corresponding emission factor

### Waste gases, if relevant

- Determine flows and calorific values

### Electricity produced, if relevant

### Indirect emissions related to electricity consumption

- Determine electricity consumption for the production of CBAM goods

### Precursors, if relevant

- Determine precursor consumption

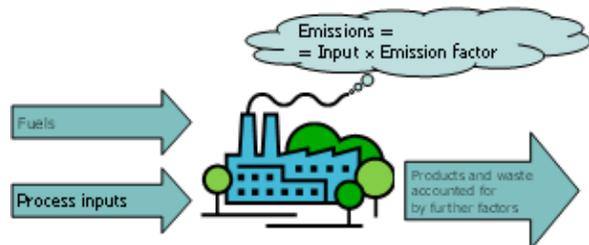
# Step 2: Monitoring – Direct emissions

1

## Calculation-based methodology

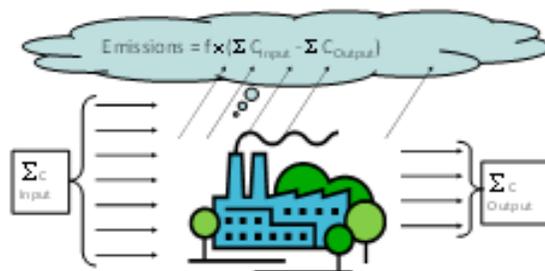
### Standard method

- determine quantities of fuels and input materials consumed
- determine calculation factors such as net calorific value and emission factor
- determine emissions by multiplying consumption with calculation factors



### Mass balance

- determine carbon content in all fuels and input materials
- determine carbon content in all output materials
- determine emissions as difference between inputs and outputs
- typically relevant where carbon remains in the goods produced (e.g. steel).

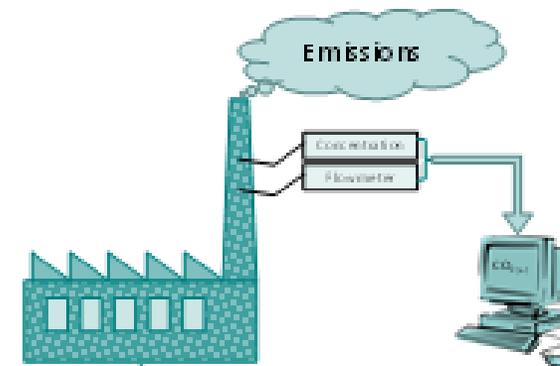


2

## Measurement-based methodology

### Continuous emissions monitoring system

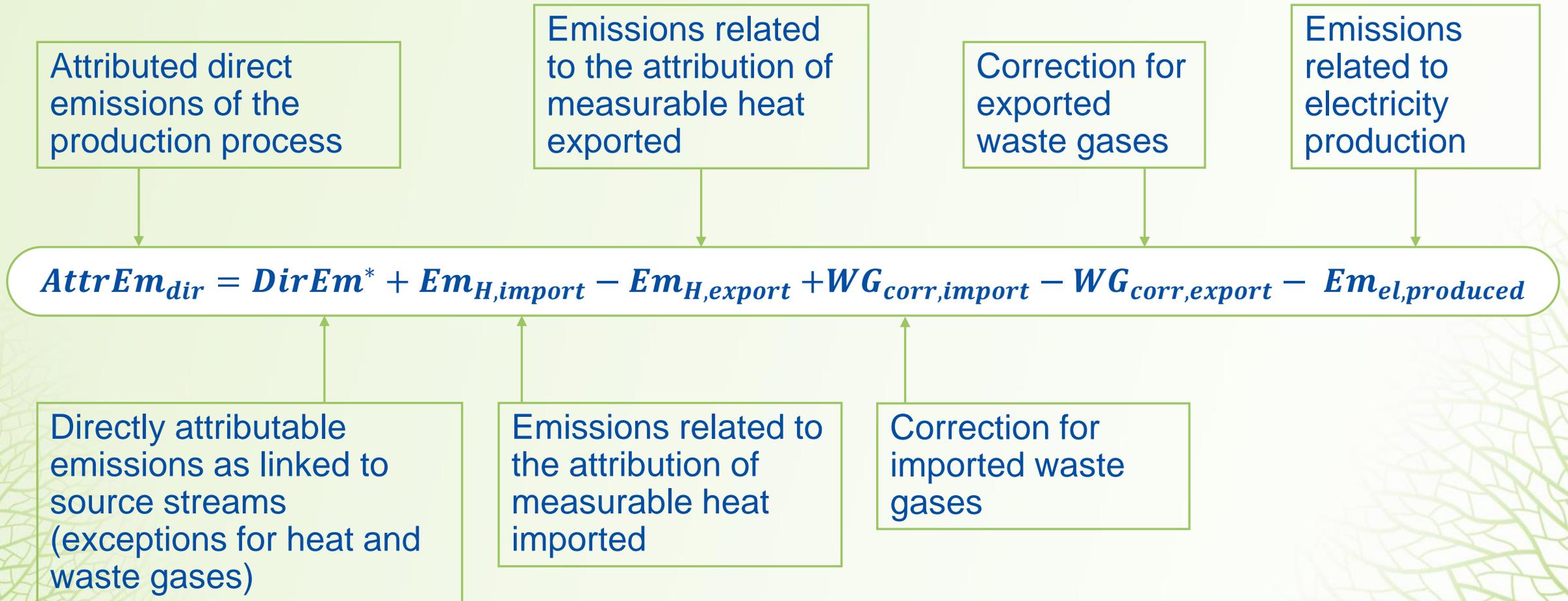
- measure GHG concentration directly in the stack or using extractive procedures
- measure flue gas flow
- determine emissions



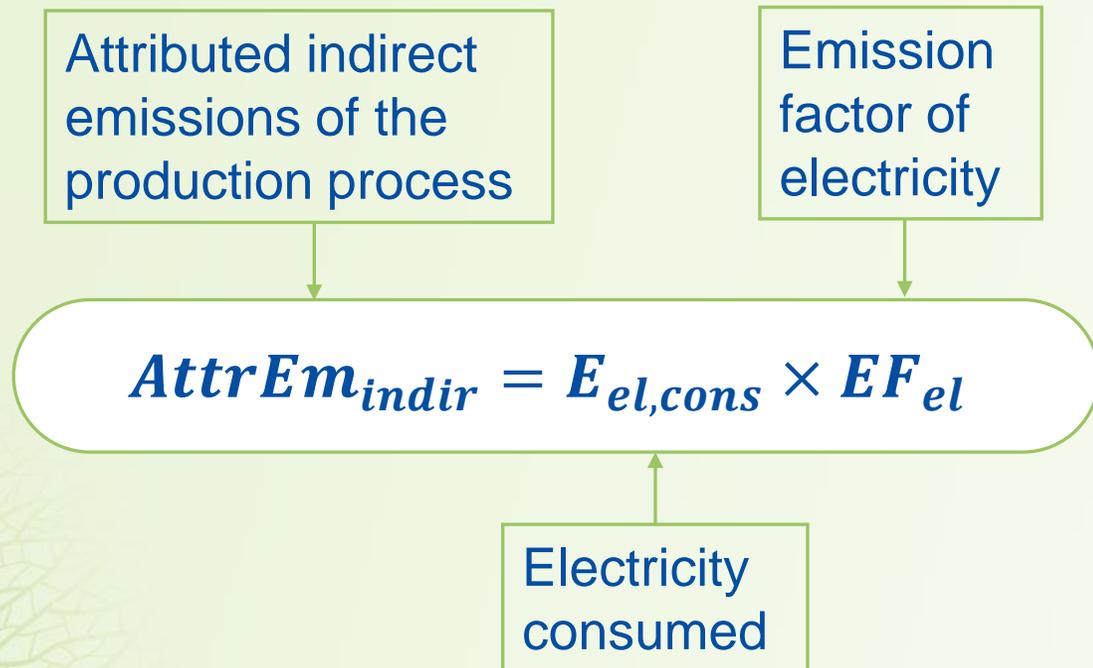
## Step 2: Monitoring – Other methods

- 1. Other monitoring and reporting methods** until 31 December 2024, if similar coverage and accuracy of emissions data:
  - A carbon pricing scheme where the installation is located.
  - A compulsory emission monitoring scheme where the installation is located.
  - An emission monitoring scheme at the installation which can include verification by an accredited verifier.
- 2. Other referenced methods** including default values until 31 July 2024
- 3. Estimation of up to 20%** of the total embedded emissions in the case of complex goods (includes the use of default values)

# Step 3: Attribution of direct emissions



## Step 3: Attribution of indirect emissions



### Emission factor of electricity

#### 1) General case: use of default values

- average emission factor of the country of origin, based on IEA data
- other emission factors based on publicly available data (average emission factor or CO<sub>2</sub> emission factor)

#### 2) Use of actual emission factors, in the case of:

- direct technical connection or
- power purchase agreement

# Steps 4 & 5: Precursors and calculation of specific embedded emissions

**For simple goods (Step 5):**

$$SEE_g = \frac{AttrEm_g}{AL_g}$$

Attributed emissions (direct or indirect)

Specific embedded emissions (direct or indirect)

Amount of goods produced

**For complex goods using precursors as input (Steps 4 and 5):**

$$SEE_g = \frac{AttrEm_g}{AL_g} + \sum_{i=1}^n m_i \cdot SEE_i$$

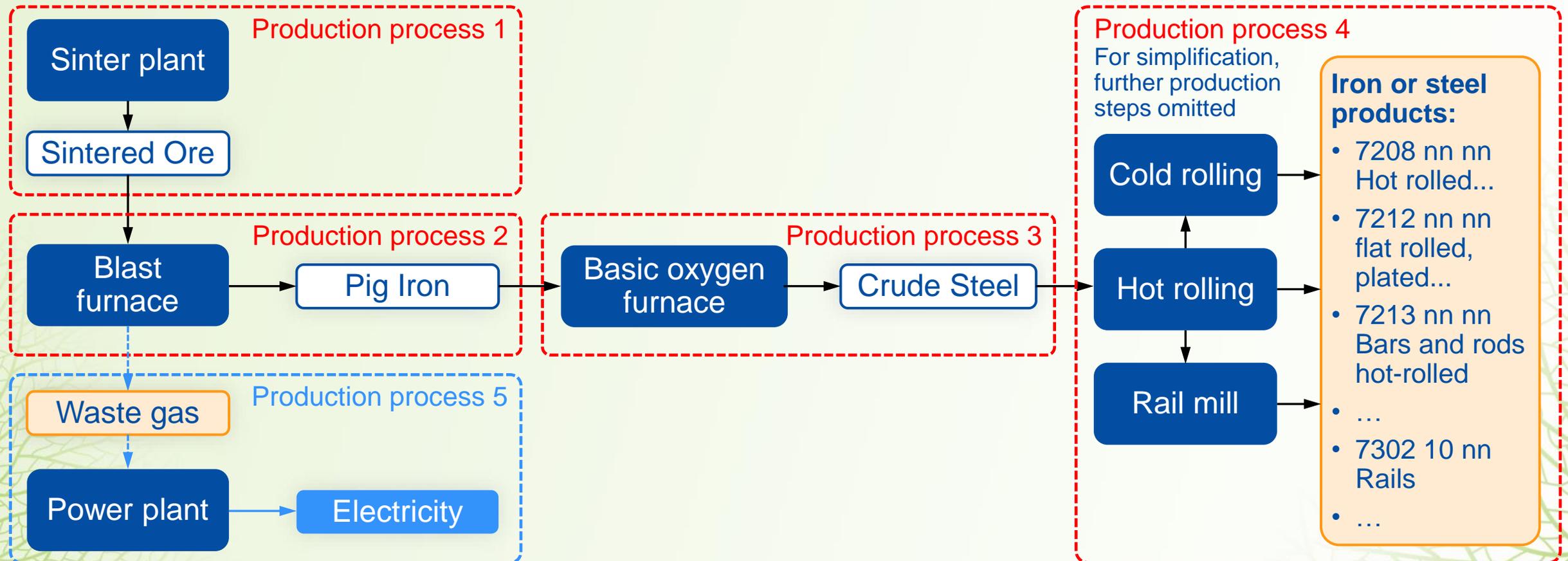
Specific embedded emissions (direct or indirect) of the precursors

Specific embedded emissions (direct or indirect)

Amount of precursors used per goods produced

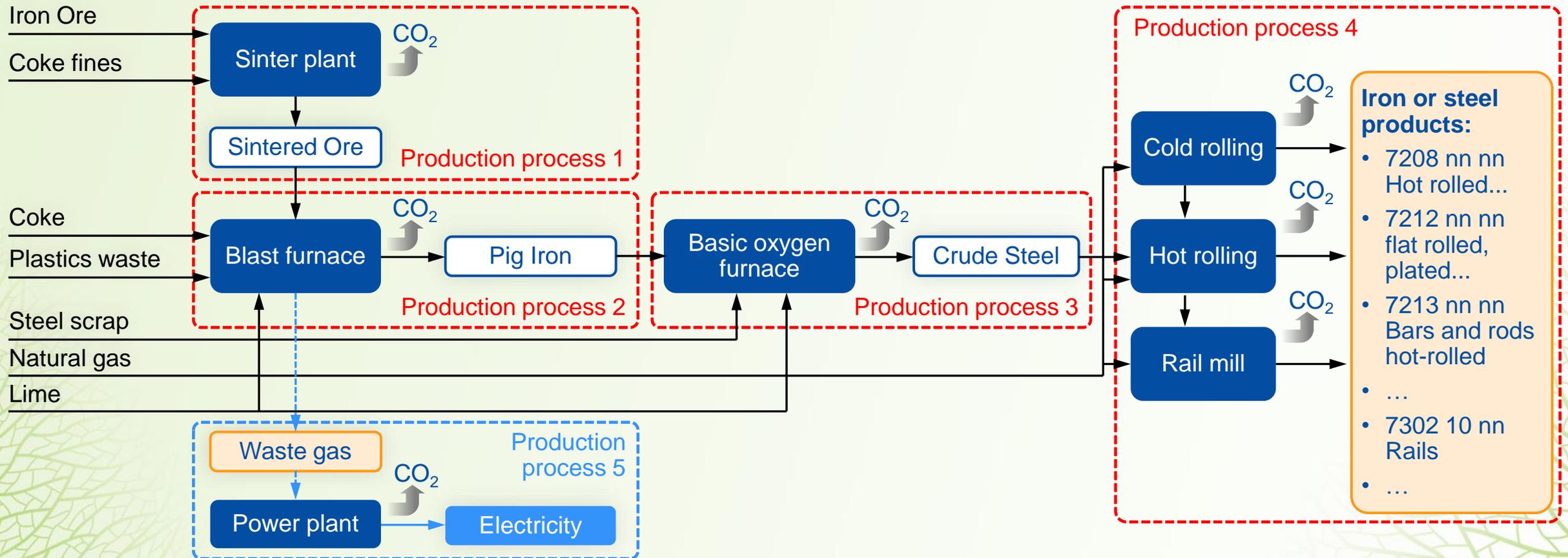
# Worked iron & steel example (1/9)

## Carbon steel production, blast furnace route – Overview



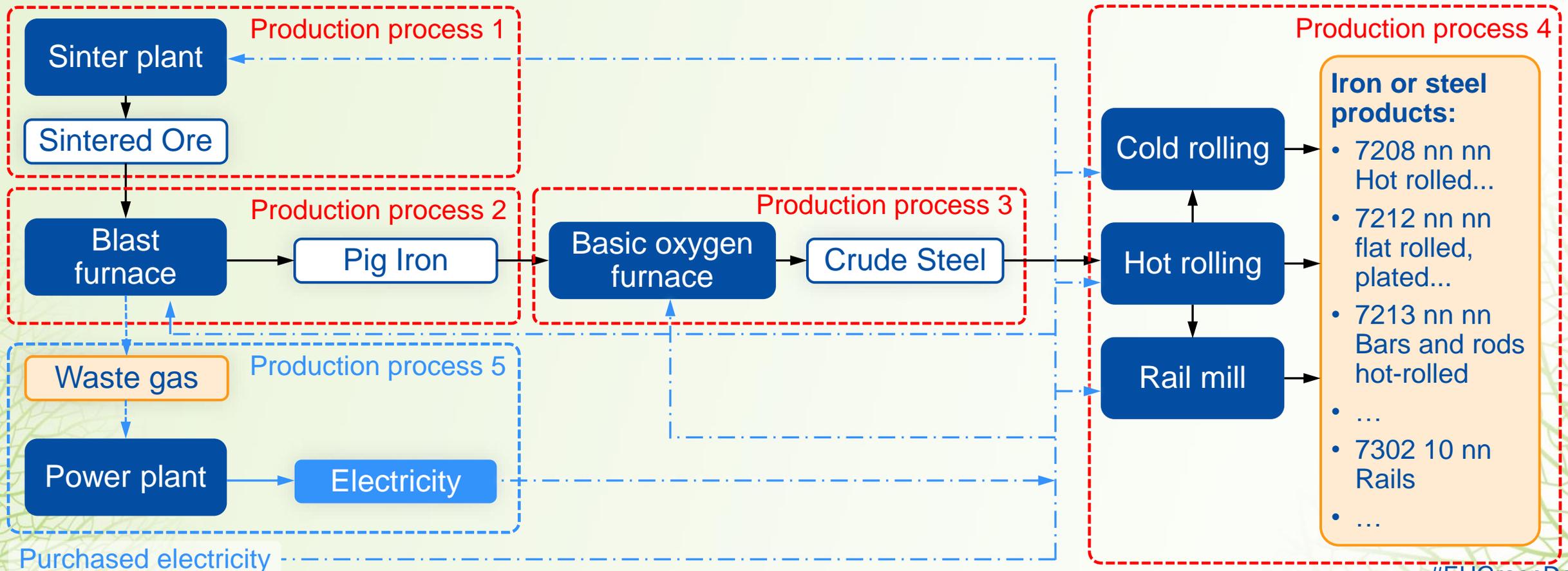
# Worked iron & steel example (2/9)

## Carbon steel production, blast furnace route – Direct emissions and related source streams



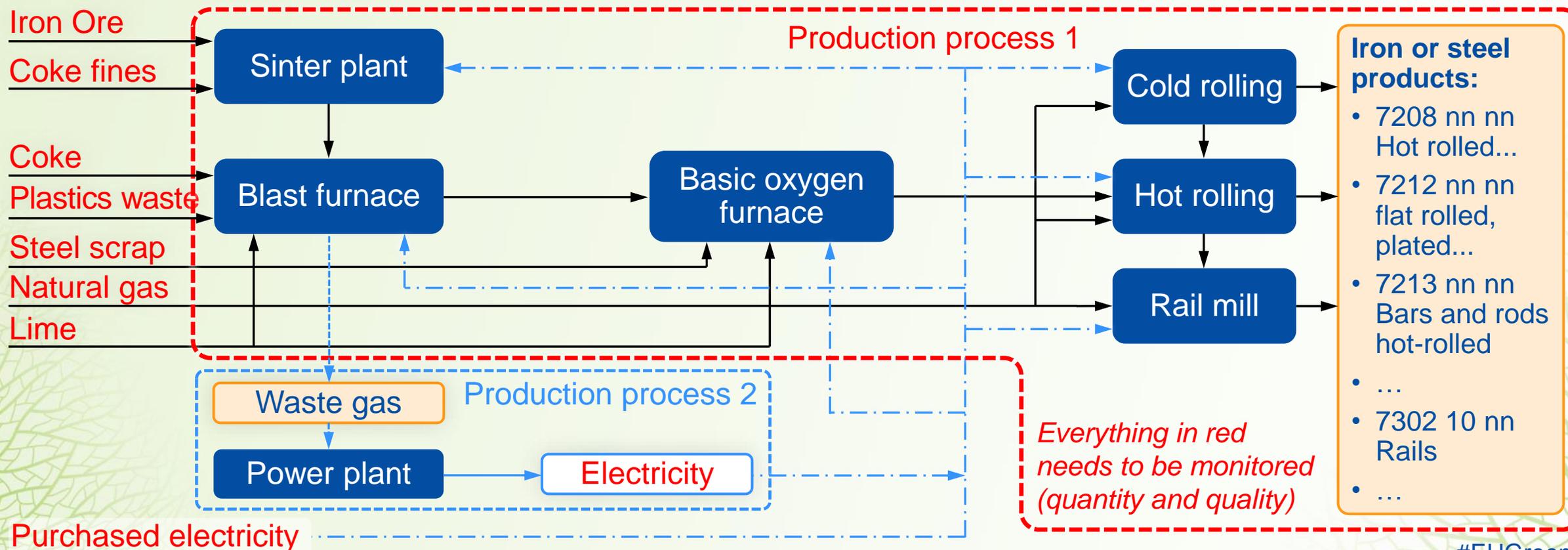
# Worked iron & steel example (3/9)

Carbon steel production, blast furnace route – Indirect emissions monitoring (electricity flows)



# Worked iron & steel example (4/9)

Carbon steel production, blast furnace route – complete monitoring approach



## Worked iron & steel example (5/9)

Mass balance to determine direct emissions

AD = Activity data,  
CC = carbon content

Inputs	AD (tonnes)	CC	Bio fraction	Emissions (t CO <sub>2</sub> )*	Comments
Coke fines	50 000	88,0%		161 216,0	
Iron ores	5 600 000	0,023%		4 719,2	
Coke	2 200 000	88,0%		7 093 504,0	
Plastics waste	70 000	68,4%	16%	147 270,8	Biomass fraction = 28 052 t CO <sub>2</sub>
Scrap (external)	800 000	0,210%		6 155,5	
Scrap (internal)	200 000	0,180%		1 319,0	
Lime calcined	280 000	0,273%		2 800,0	
Natural gas	170 000	75,0%		467 160,0	
Other inputs	40 000	10,0%		14 656,0	
<b>Sum</b>				<b>7 898 800,6</b>	
Outputs	AD (tonnes)	CC	Bio fraction	Emissions (t CO <sub>2</sub> )*	Comments
Steel	-4 800 000	0,180%		-31 657,0	
Slags	-1 000 000	0,030%		-1 099,0	
<b>Sum</b>				<b>-32 756,2</b>	
<b>Total direct emissions of the installation</b>				<b>7 866 044,4</b>	

\* Using a factor of 3,664 t CO<sub>2</sub> / t C

# Worked iron & steel example (6/9)

Determination of total attributed direct emissions (correction for waste gas export)

			t CO <sub>2</sub> / year	Comment
<b>Total direct emissions of the installation</b>			7 866 044	From previous slide
	AD (TJ)	EF (Natural gas)		
Deduction for waste gases	-12 800	56.1	-478 959	Takes into account a correction factor of 0,667
<b>Total attributed direct emissions of the production process for crude steel products</b>			<b>7 387 085</b>	

# Worked iron & steel example (7/9)

## Determination of indirect emissions

Input	AD (MWh)	Emission factor (t CO <sub>2</sub> / MWh)	Comments
Electricity from the grid (25%)	414 711	0,628	Mix of 50% coal, 30% natural gas, rest renewable energy sources
Electricity from waste gas combustion (75%)	1 244 133	0,576	Emission factor slightly higher than for natural gas
Total electricity consumption	1 658 844	0,589	Weighted average of the emissions factors for the electricity from the grid and from waste gas combustion
<b>Indirect emissions</b>		<b>Indirect emissions (t CO<sub>2</sub>)</b>	
Total indirect emissions		977 059	

# Worked iron & steel example (8/9)

Goods produced in the reporting period

Products	Activity level (AL)	Units
<i>Precursors</i>		
Pig Iron	4 000 000	t / year
Crude steel	5 000 000	t / year
<i>Iron or steel products</i>		
Sheets	3 500 000	t / year
Bars	800 000	t / year
Rails	500 000	t / year
<b>Total goods produced</b>	<b>4 800 000</b>	<b>t / year</b>
Internal scrap	200 000	t / year

# Worked iron & steel example (9/9)

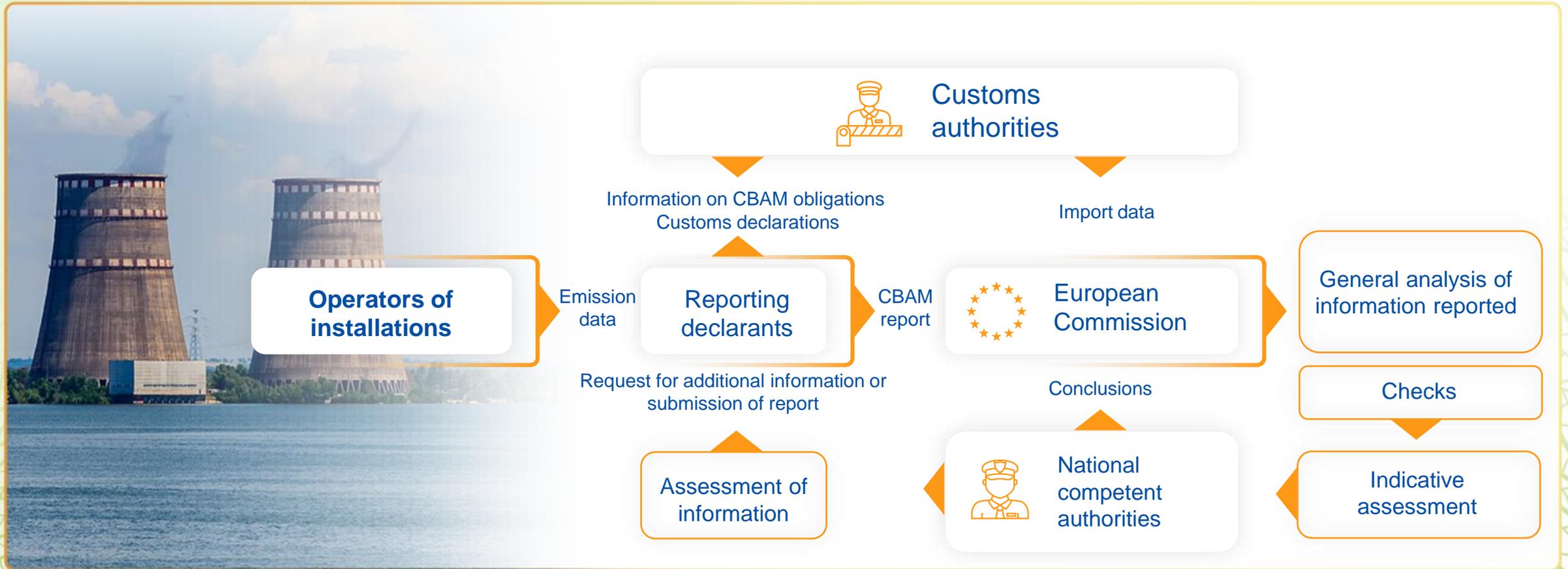
Specific embedded emissions SEE under the simplified "bubble" approach for iron or steel products

Total amount of goods produced (steel products)	4 800 000	t / year
Total direct emissions of the production process for steel products	7 387 085	t CO <sub>2</sub> / year
Total indirect emissions of the installation	977 059	t CO <sub>2</sub> / year
Specific direct embedded emissions	1.539	t CO <sub>2</sub> / steel product
Specific indirect embedded emissions	0.203	t CO <sub>2</sub> / t steel product
<b>Specific total embedded emissions</b>	<b>1.742</b>	<b>t CO<sub>2</sub> / t steel product</b>

# Carbon Border Adjustment Mechanism

## **3** Overview of CBAM actors & reporting declarants

# Overview of the actors in CBAM



# Who are the reporting declarants?

## Rules for Representatives



No representation by others -  
Own import



**Direct** customs representative  
(Status: Customs Declarant)



**Indirect** customs representative  
(Status: Importer)

Importer is the  
reporting declarant

Importer or indirect  
customs representative  
may be the reporting  
declarant

**Subject to  
reporting  
obligations**

# Steps to comply with the CBAM reporting obligations

**Step 1:** Define the scope of goods concerned

**Step 2:** Determine the reporting period to use

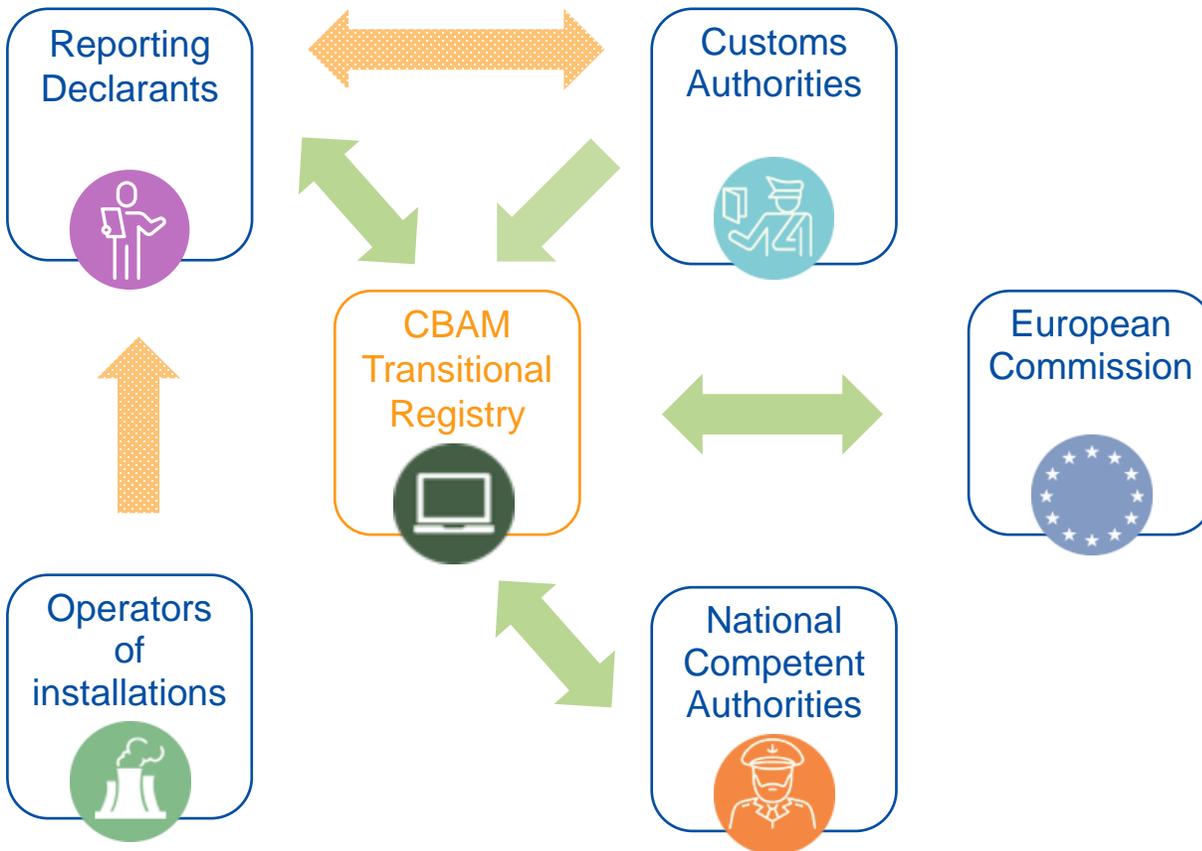
**Step 3:** Identify all the parameters you need to report

**Step 4:** Collect data on carbon price due in jurisdiction if any

# Carbon Border Adjustment Mechanism

## **4** Submitting CBAM reports

# Reporting in the CBAM Transitional Registry



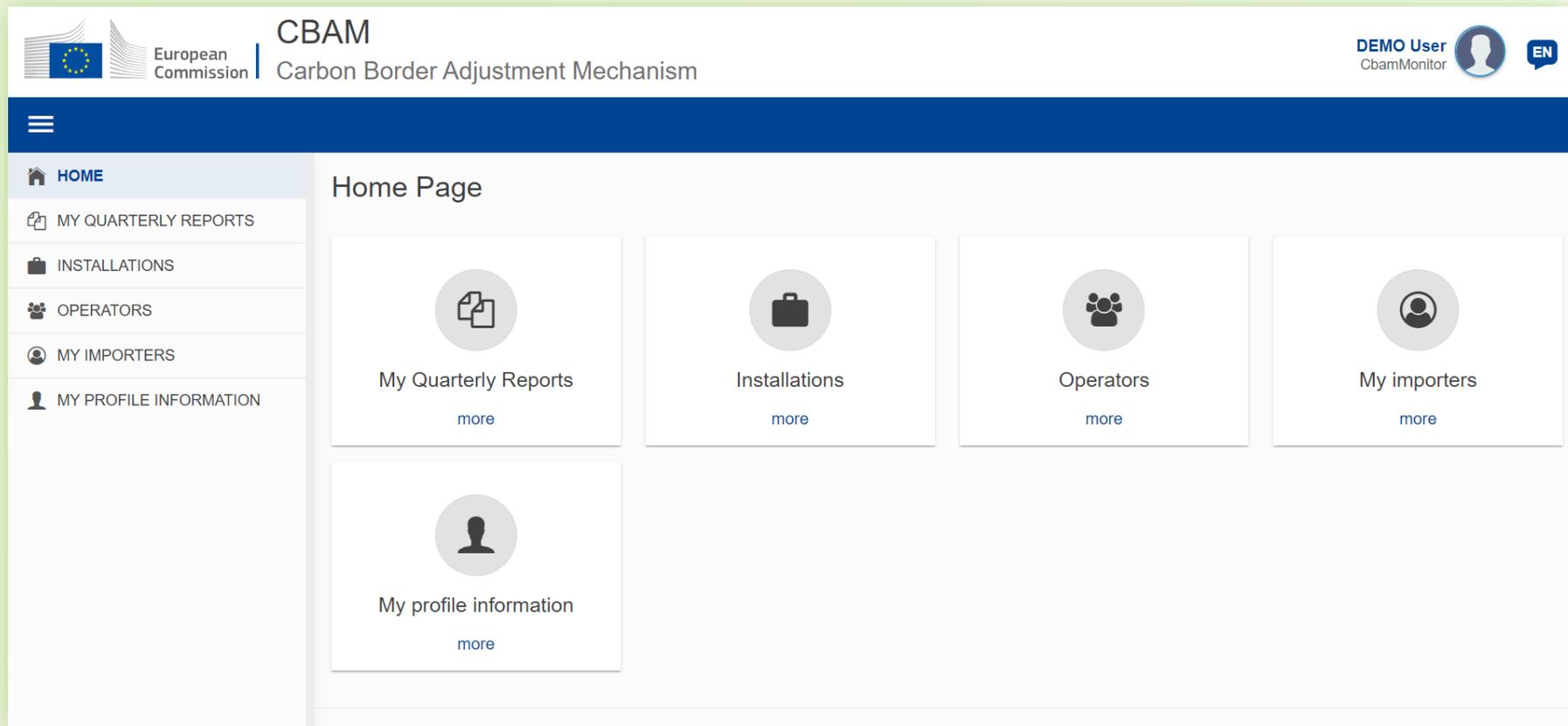
## Key highlights

- Single platform to create synergies
- Tool to perform CBAM-related tasks
- Secured platform to ensure confidentiality of information



# The CBAM Transitional Registry

<https://cbam.ec.europa.eu/declarant>



The screenshot displays the user interface of the CBAM Transitional Registry. At the top left, the European Commission logo is visible. The main header area contains the text "CBAM Carbon Border Adjustment Mechanism". On the top right, the user is identified as "DEMO User" with the role "CbamMonitor", accompanied by a profile icon and a language selector set to "EN". A dark blue navigation bar with a hamburger menu icon is positioned below the header. A light blue sidebar on the left lists the following menu items: HOME, MY QUARTERLY REPORTS, INSTALLATIONS, OPERATORS, MY IMPORTERS, and MY PROFILE INFORMATION. The main content area, titled "Home Page", features five interactive cards. Each card consists of a circular icon, a title, and a "more" link. The cards are: "My Quarterly Reports" (document icon), "Installations" (briefcase icon), "Operators" (group of people icon), "My importers" (person with magnifying glass icon), and "My profile information" (person icon).

# Timeline for reporting declarants

REPORTING PERIOD	SUBMISSION DUE BY	MODIFICATION POSSIBLE UNTIL*
2023: October – December	2024: January 31	2024: July 31
2024: January – March	2024: April 30	2024: July 31
2024: April – June	2024: July 31	2024: August 30
2024: July – September	2024: October 31	2024: November 30
2024: October – December	2025: January 31	2025: February 28
2025: January – March	2025: April 30	2025: May 31
2025: April – June	2025: July 31	2025: August 31
2025: July – September	2025: October 31	2025: November 30
2025: October – December	2026: January 31	2026: February 28

*\*After the modification deadline, reporting declarants may request reopening of the file before the national competent authority for eventual corrections.*

## Where to find further information on CBAM?

Visit the CBAM webpage regularly – our one-stop shop

[https://taxation-customs.ec.europa.eu/carbon-border-adjustment-mechanism\\_en](https://taxation-customs.ec.europa.eu/carbon-border-adjustment-mechanism_en)

- Link to the CBAM Transitional Registry
- 2 guidance documents
- Communication template between importers and operators
- Registration to dedicated webinars
- Links to recordings of webinars through the [Customs and Tax EU Learning portal](#)
- Link to our E-learning materials through the [Customs and Tax EU Learning portal](#)
- Q&A and factsheet

# The Carbon Border Adjustment Mechanism - Iron & Steel sector



## **5 minutes break**

We will resume the webinar in 5 min  
to answer questions from the chat

# The Carbon Border Adjustment Mechanism - Iron & Steel sector

**Thank you!**