



# The Carbon Border Adjustment Mechanism

## Cement sector

Dear participants,  
Welcome to the webinar session on the

### **CEMENT SECTOR**

Please be patient, the webinar will start at  
10:00 AM (CET).

# The Carbon Border Adjustment Mechanism (CBAM)

## Webinar session on the cement sector

Please make sure that you appear in Zoom with your name and affiliation.

**If needed, rename yourself:**

- Click on the "Participants" icon in the Zoom toolbar.
- In the "Participants" window, next to your name click on "More" and choose "Rename".
- Enter a new name and click "Rename" to save it. You will see the new name showing in the "Participants" window.

**Starting time: 10:00 AM (CET)**

**15 September 2023**

# Housekeeping rules



- ✓ All participants are muted
- ✓ Webinar is being recorded and will be made public
- ✓ Video recording is not allowed
- ✓ Please write your questions in the chat – they will be answered at the end of the webinar
- ✓ A feedback survey will appear on your screen at the end of webinar
- ✓ The presentation will be uploaded on the [DG TAXUD CBAM](#) webpage, where you can also find additional materials.

# Zoom poll



## Question: **Which entity defines you best?**

- EU Member State
- EU Importers
- Non-EU country
- Non-EU producer
- Non-EU exporter
- International organisation
- NGO & think tank
- Law firm, consultancy
- Academia
- Other

# Webinar Agenda

- 1** CBAM general overview
- 2** Determination of embedded emissions
- 3** Cement sector:
  - Overview of the actors in CBAM
  - Reporting declarants
- 4** Submitting CBAM reports

# Carbon Border Adjustment Mechanism

## **1** CBAM general overview



# The aim of CBAM

**Prevents carbon leakage**  
to ensure effectiveness of  
EU climate policy

**Contributes to decarbonisation**  
globally and to reaching climate  
neutrality by 2050



Complements and  
reinforces the EU ETS

# Reporting obligations in the transitional phase

October 2023 - December 2025

## CBAM Report containing the following:

- Total quantity of goods imported during the preceding quarter
- Total embedded direct and indirect emissions
- The carbon price due in the country of origin for the embedded emissions

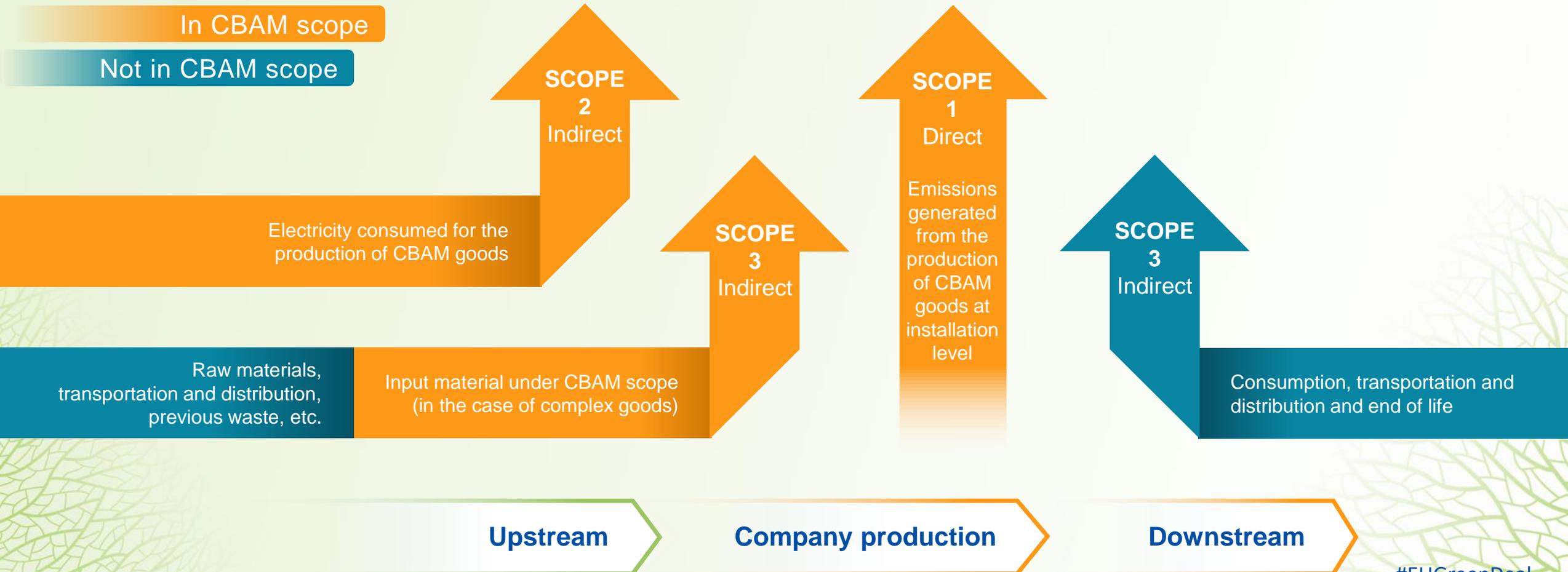
Report to be submitted quarterly

**No verification of emissions by  
EU-accredited verifier**



**No CBAM certificates**

# CBAM emissions during the transitional phase



# Carbon Border Adjustment Mechanism

## **2** Determination of embedded emissions

# Key Terms

## Simple goods

- goods produced from fuels and raw materials considered to have zero embedded emissions under CBAM

## Complex goods

- goods produced from other CBAM goods (either simple or other complex goods)

## Aggregated goods category

- group of CBAM goods with different CN codes but similar characteristics
- for each aggregated goods category and production route: provisions on system boundaries (inputs, outputs and corresponding emissions), emission monitoring and relevant precursors

## Production process

- chemical or physical processes carried out in parts of an installation to produce goods under an aggregated goods category and its specified system boundaries

## Production route

- specific technology used in a production process to produce goods

# Goods in scope of CBAM

CN code	Aggregated goods category	Greenhouse gas
<b>Cement</b>		
2507 00 80 – Other kaolinic clays	<b>Calcined clay</b>	Carbon dioxide
2523 10 00 – Cement clinkers	<b>Cement clinker</b>	
2523 21 00 – White portland cement, whether or not artificially coloured	<b>Cement</b>	
2523 29 00 – Other Portland cement		
2523 90 00 – Other hydraulic cements		
2523 30 00 – Aluminous cement	<b>Aluminous cement</b>	



# Steps to determine embedded emissions

**Step 1.** Split the installation into production processes and its specified system boundaries

**Step 2.** Identify relevant parameters and methods, then carry out monitoring

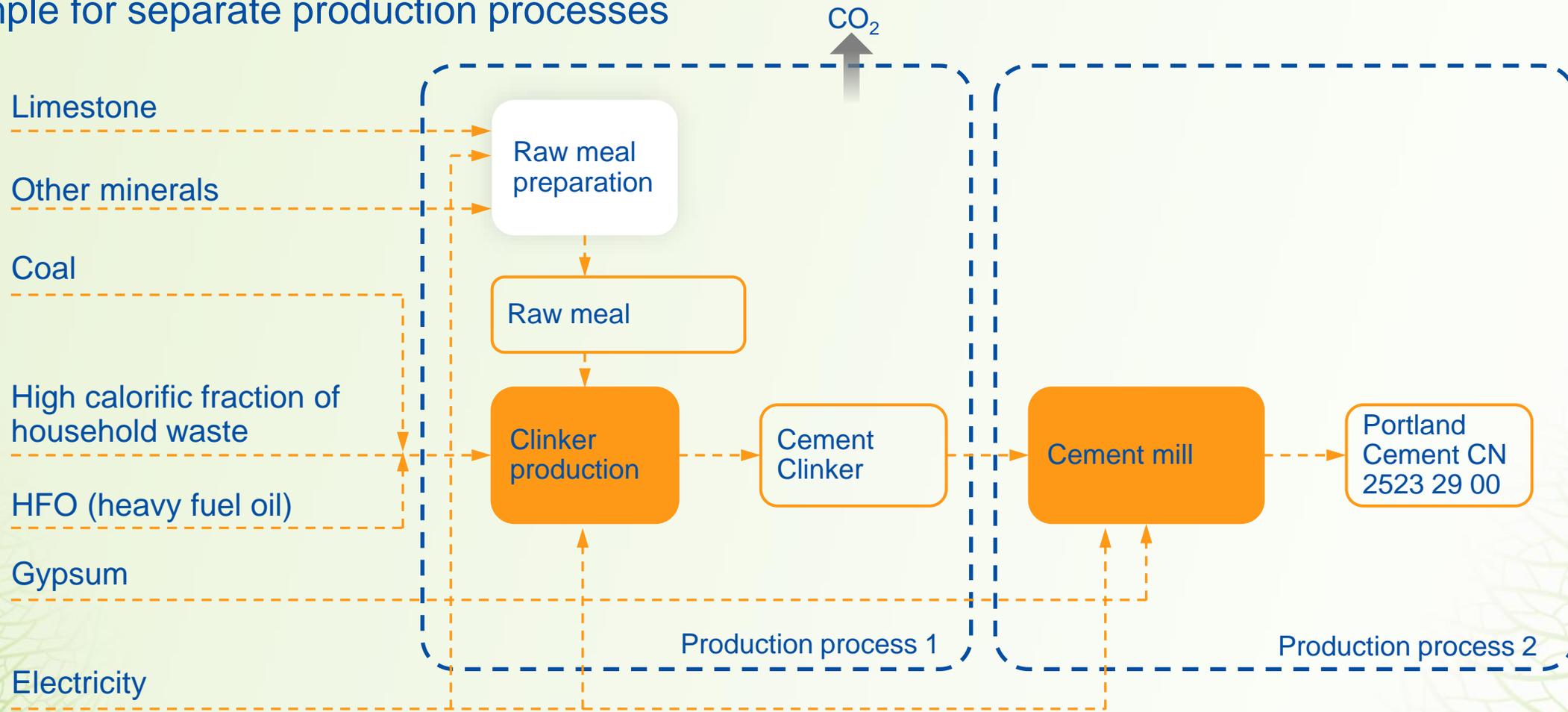
**Step 3.** Attribute emissions to production processes

**Step 4.** Add the specific embedded emissions of relevant precursors

**Step 5.** Determine the specific embedded emissions of CBAM goods

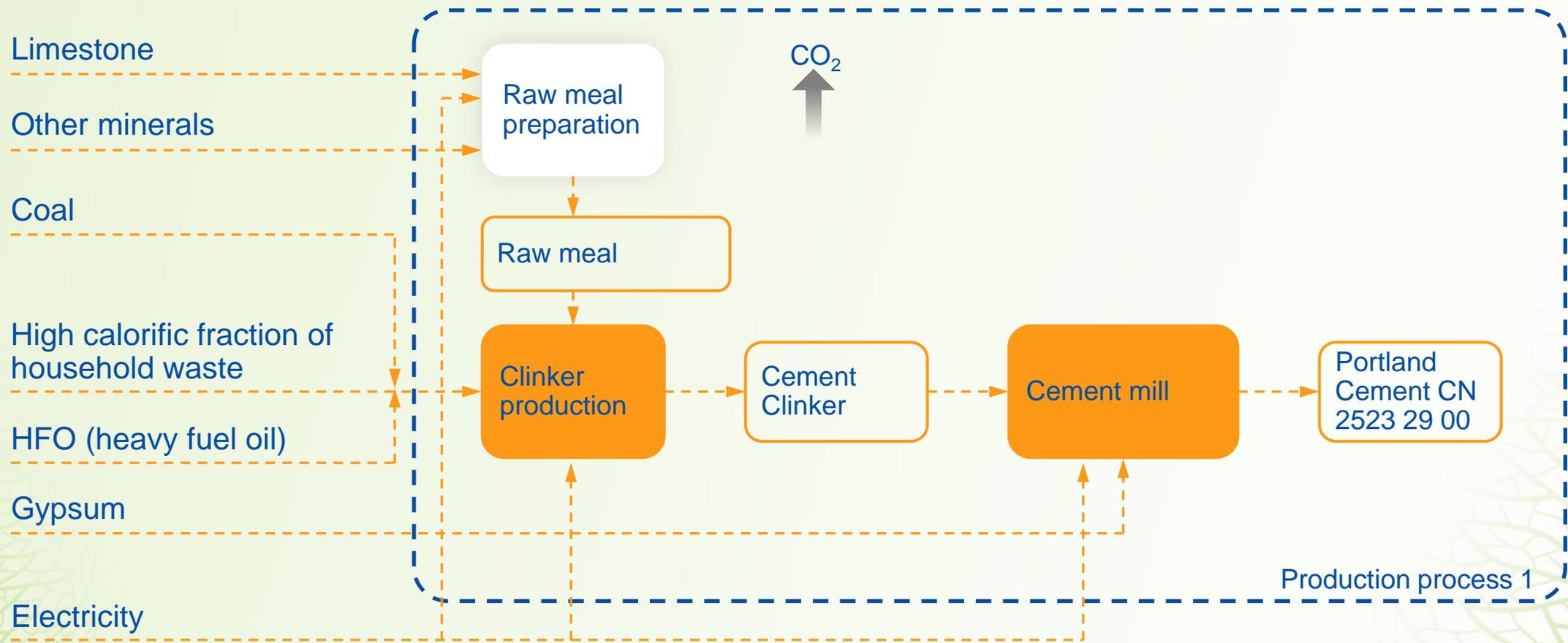
# Step 1: Split installation into production processes (1/2)

Example for separate production processes



# Step 1: Split installation into production processes (2/2)

Example for ‚bubble approach‘



## Step 2: Monitoring – General

- **Direct emissions from fuels and materials**
  - Standard method, mass balance, continuous emissions monitoring
- **Direct emissions related to heat flows, if relevant**
  - Determine heat flows
  - Emissions = heat flow × corresponding emission factor
- **Waste gases, if relevant**
  - Determine flows and calorific values
- **Electricity produced, if relevant**
- **Indirect emissions related to electricity consumption**
  - Determine electricity consumption for the production of CBAM goods
- **Precursors, if relevant**
  - Determine precursor consumption

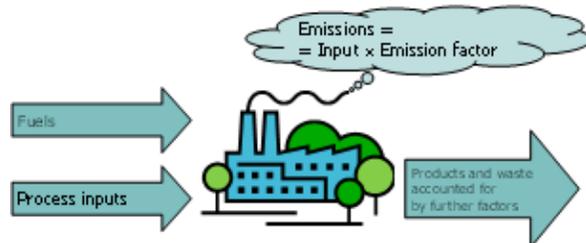
# Step 2: Monitoring – Direct emissions

1

## Calculation-based methodology

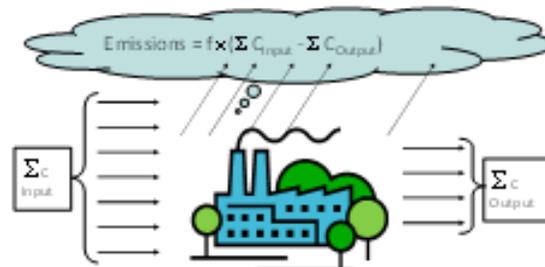
### Standard method

- determine quantities of fuels and input materials consumed
- determine calculation factors such as net calorific value and emission factor
- determine emissions by multiplying consumption with calculation factors



### Mass balance

- determine carbon content in all fuels and input materials
- determine carbon content in all output materials
- determine emissions as difference between inputs and outputs
- typically relevant where carbon remains in the goods produced (e.g. steel).

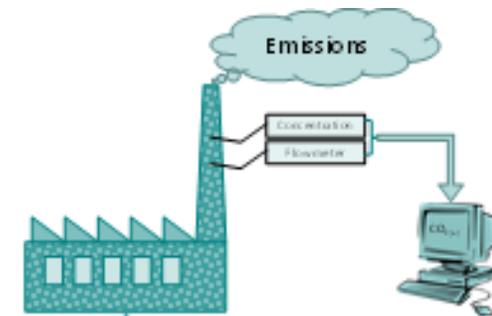


2

## Measurement-based methodology

### Continuous emissions monitoring system

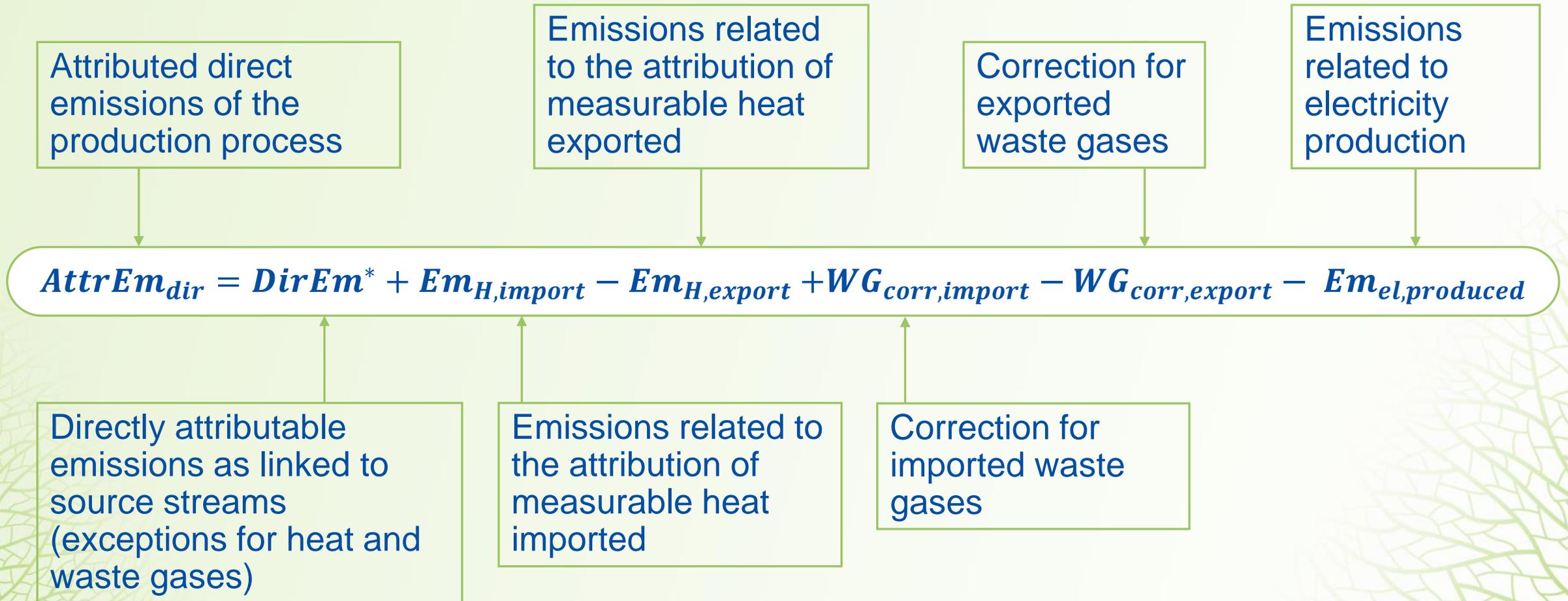
- measure GHG concentration directly in the stack or using extractive procedures
- measure flue gas flow
- determine emissions



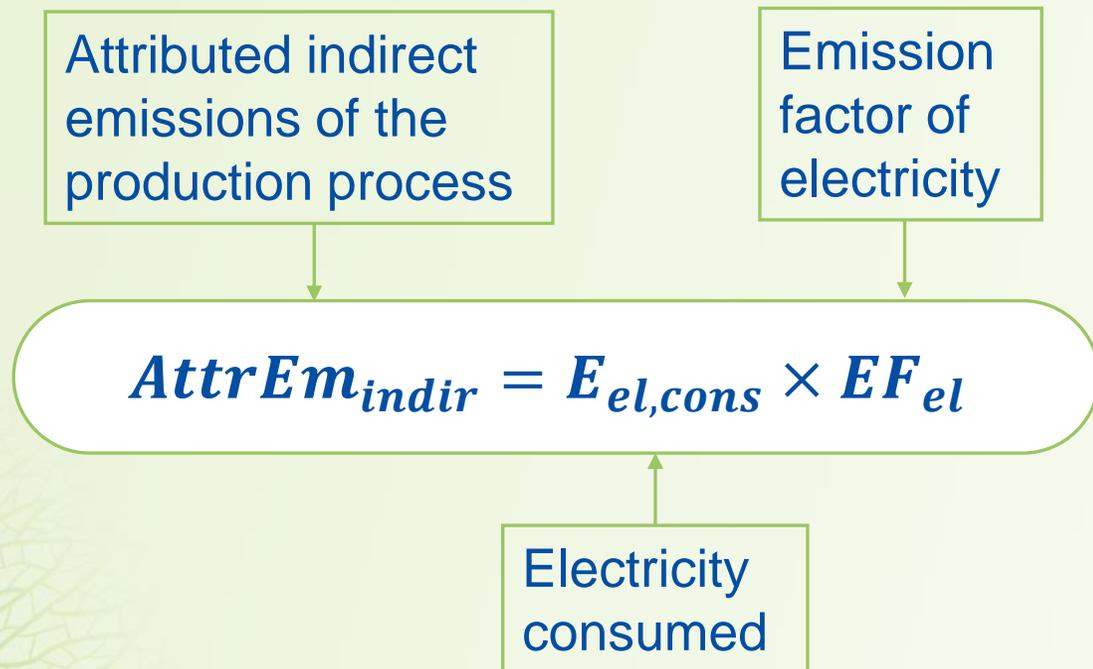
## Step 2: Monitoring – Other methods

- 1. Other monitoring and reporting methods** until 31 December 2024, if similar coverage and accuracy of emissions data:
  - a carbon pricing scheme where the installation is located, or
  - a compulsory emission monitoring scheme where the installation is located, or
  - an emission monitoring scheme at the installation which can include verification by an accredited verifier.
- 2. Other referenced methods** including default values until 31 July 2024
- 3. Estimation of up to 20%** of the total embedded emissions in the case of complex goods (includes the use of default values)

# Step 3: Attribution of direct emissions



## Step 3: Attribution of indirect emissions



### Emission factor of electricity

#### 1) General case: use of default values

- average emission factor of the country of origin, based on IEA data
- other emission factors based on publicly available data (average emission factor or CO<sub>2</sub> emission factor)

#### 2) Use of actual emission factors, if:

- direct technical connection or
- power purchase agreement

# Steps 4 and 5: Precursors and calculation of specific embedded emissions

**For simple goods (Step 5):**

$$SEE_g = \frac{AttrEm_g}{AL_g}$$

Attributed emissions (direct or indirect)

Specific embedded emissions (direct or indirect)

Amount of goods produced

**For complex goods using precursors as input (Steps 4 and 5):**

$$SEE_g = \frac{AttrEm_g}{AL_g} + \sum_{i=1}^n m_i \cdot SEE_i$$

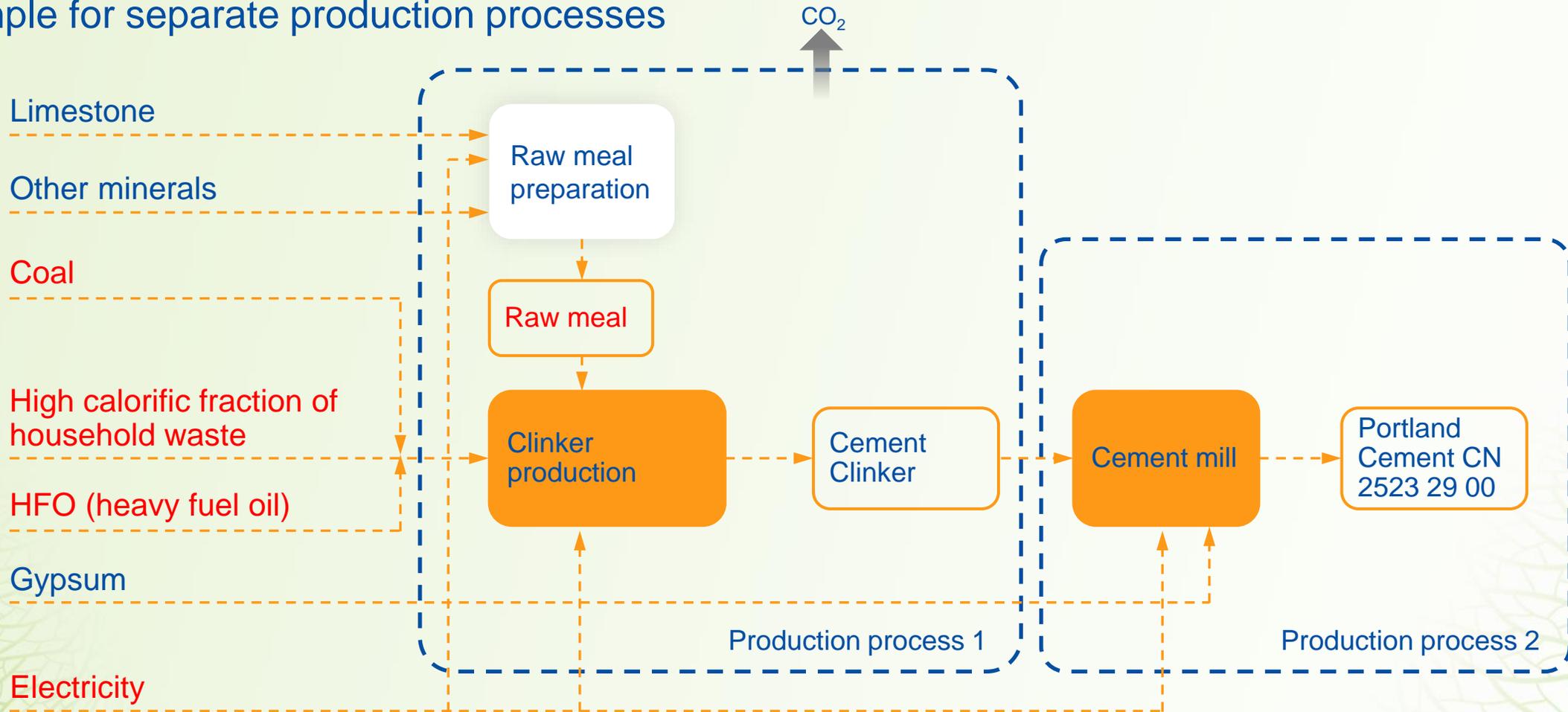
Specific embedded emissions (direct or indirect) of the precursors

Specific embedded emissions (direct or indirect)

Amount of precursors used per goods produced

# Worked cement example (1/4)

Example for separate production processes



# Worked cement example (2/4)

## Production process 1: clinker

Parameter	AD (t)	NCV (GJ/t)	EF (t CO <sub>2</sub> /t or t CO <sub>2</sub> /TJ)	Biomass %	Emissions fossil (t CO <sub>2</sub> )	Emissions biomass (t CO <sub>2</sub> )
<b>Process emissions</b>						
Raw meal	1 255 000		0,525		658 875	
<b>Combustion emissions</b>						
Coal	88 000	25	95		209 000	0
High NCV household Waste	25 000	20	83	15%	35 275	6 225
HFO	43 000	40	78		134 160	0
<b>Total direct emissions</b>					<b>1 037 310</b>	

# Worked cement example (3/4)

Production process 1: clinker

Parameter	AD (MWh)	EF (t CO <sub>2</sub> /MWh)	t CO <sub>2</sub>
<b>Total direct emissions</b>			<b>1 037 310</b>
<b>Indirect emissions</b>			
Electricity	81 575	0,833	<b>67 953</b>

Parameter	AD (t)
<b>Clinker production</b>	<b>1 255 000</b>

Parameter	SEE, direct (t CO <sub>2</sub> /t)	SEE, indirect (t CO <sub>2</sub> /t)
<b>Specific embedded emissions (clinker)</b>	<b>0,8265</b>	<b>0,0541</b>

# Worked cement example (4/4)

## Production process 2: cement

Parameter	SEE, direct (t CO <sub>2</sub> /t)	SEE, indirect (t CO <sub>2</sub> /t)
Specific embedded emissions (clinker)	0,8265	0,0541

Parameter	(t/t)
Clinker / cement ratio	0,95

Parameter	AD (MWh/t)	Emissions (t CO <sub>2</sub> /t)
Additional electricity consumption	0,85	0,0708

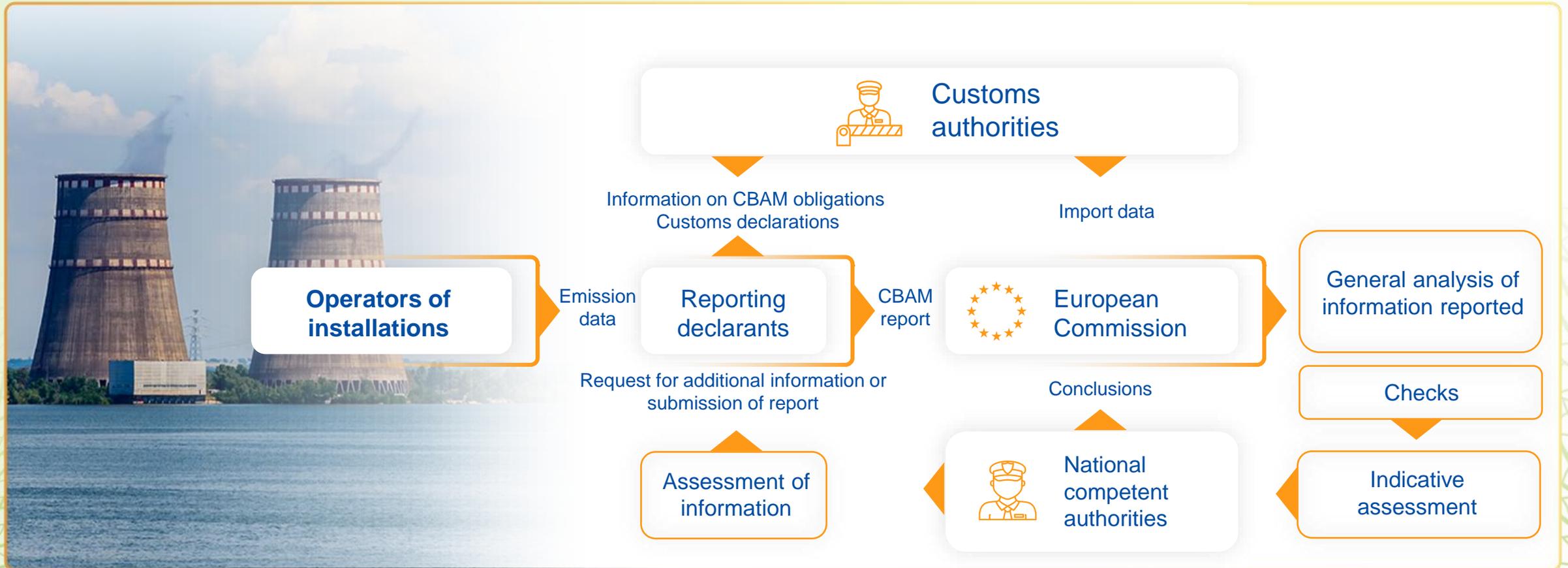
Parameter	SEE, direct (t CO <sub>2</sub> /t)	SEE, indirect (t CO <sub>2</sub> /t)
Contribution of precursor (clinker)	0,7852	0,0514
Production process		0,0708
<b>Total specific embedded emissions (cement)</b>	<b>0,7852</b>	<b>0,1222</b>

# Carbon Border Adjustment Mechanism

## 3 Cement sector:

- Overview of the actors in CBAM
- Reporting declarants

# Overview of the actors in CBAM



# Who are the reporting declarants?

## Rules for Representatives



No representation by others -  
Own import



**Direct** customs representative  
(Status: Customs Declarant)



**Indirect** customs representative  
(Status: Importer)

Importer is the  
CBAM reporting  
declarant

Importer or indirect  
customs representative  
may be the reporting  
declarant

**Subject to  
reporting  
obligations**



**Importer**

# Steps to comply with the CBAM reporting obligations

**Step 1:** Define the scope of goods concerned

**Step 2:** Determine the reporting period to use

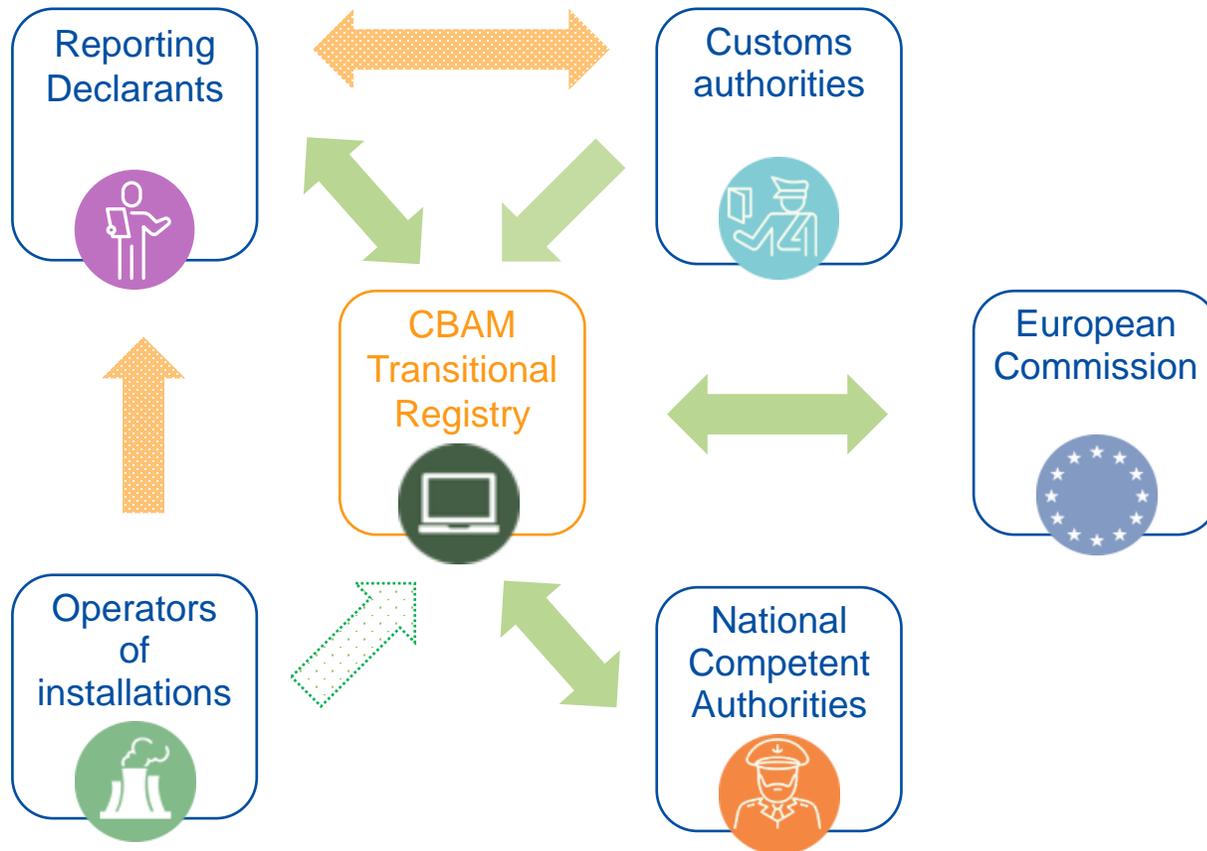
**Step 3:** Identify all the parameters you need to report

**Step 4:** Collect data on carbon price due in jurisdiction if any

# Carbon Border Adjustment Mechanism

## **4** Submitting CBAM reports

# Reporting in the CBAM Transitional Registry



## Key highlights

- Single platform to create synergies
- Tool to perform CBAM-related tasks
- Secured platform to ensure confidentiality of information



# The CBAM Transitional Registry

The screenshot displays the user interface for the CBAM Transitional Registry. At the top left, the European Commission logo is visible. The main header contains the text "CBAM Carbon Border Adjustment Mechanism". On the top right, the user is identified as "DEMO User CbamMonitor" with a profile icon and a language selector set to "EN". A dark blue navigation bar with a hamburger menu icon is positioned below the header. A light grey sidebar on the left lists the following menu items: HOME, MY QUARTERLY REPORTS, INSTALLATIONS, OPERATORS, MY IMPORTERS, and MY PROFILE INFORMATION. The main content area features five interactive cards: "My Quarterly Reports", "Installations", "Operators", "My importers", and "My profile information". Each card includes an icon, the title, and a "more" link. The interface is clean and modern, with a white background and blue accents.

Listen to the dialogue. Click *Next* to continue.

Navigation controls including a play button, a progress bar, a refresh icon, a mute icon, and left and right arrow buttons.

# Timeline for reporting declarants

REPORTING PERIOD	SUBMISSION DUE BY	MODIFICATION POSSIBLE UNTIL*
2023: October – December	2024: January 31	2024: July 31
2024: January – March	2024: April 30	2024: July 31
2024: April – June	2024: July 31	2024: August 30
2024: July – September	2024: October 31	2024: November 30
2024: October – December	2025: January 31	2025: February 28
2025: January – March	2025: April 30	2025: May 31
2025: April – June	2025: July 31	2025: August 31
2025: July – September	2025: October 31	2025: November 30
2025: October – December	2026: January 31	2026: February 28

*\*After the modification deadline, reporting declarants may request reopening of the file before the national competent authority for eventual corrections.*

## Where to find further information on CBAM?

Visit the CBAM webpage regularly – our one-stop shop

[https://taxation-customs.ec.europa.eu/carbon-border-adjustment-mechanism\\_en](https://taxation-customs.ec.europa.eu/carbon-border-adjustment-mechanism_en)

- 2 guidance documents
- Communication template between importers and operators
- Registration to dedicated webinars
- Link to our E-learning materials through the [Customs and Tax EU Learning portal](#)
- Q&A and factsheet
- Soon: link to the recording of these webinars

# The Carbon Border Adjustment Mechanism-Cement Sector

**Thank you!**